Holtzapffel & Co. Register of Lathes

These are all the Holtzapffel Lathes for which I have so far obtained photographs. If any reader owns or knows of a Holtzapffel lathe which is not included here, or if it is included but the reader has or can obtain a better photograph, please contact the writer, John Edwards, by telephone: 0(+44)1732-355-479or by email: ornamental.turning@talktalk.net If this project is successful it is intended to maintain it as a permanent feature on my website: http://www.ornamentalturning.co.uk



---- the second is a screw-cutting lathe of early pattern, domicile not presently known to the writer.



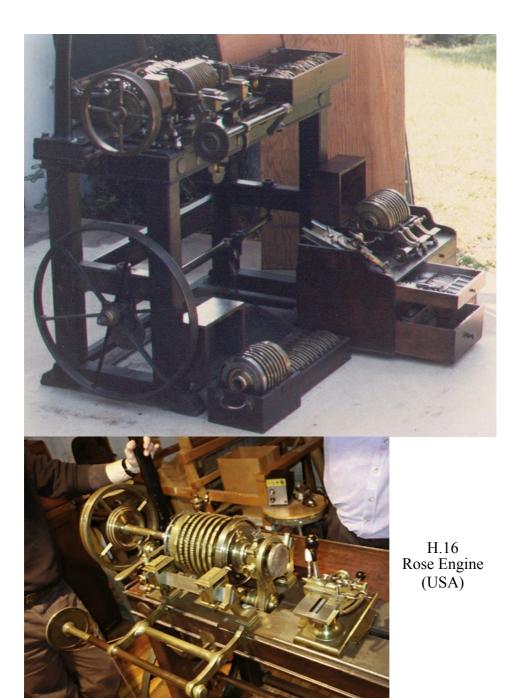
--- the third is a Rose Engine, possibly #480 It was sold by Christies Oct 1991 (Germ any)

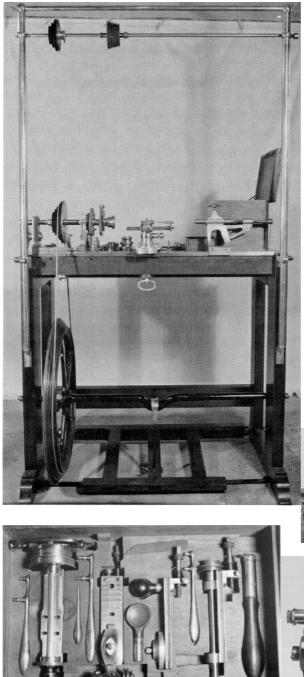
- - - the fourth is thisvery early headstock, signed Holtzapffel but with no number - it

has a wooden pulley seated on the tapered octagonal portion of the mandrel with lead bushing.



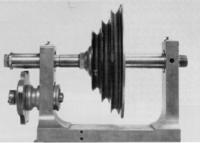


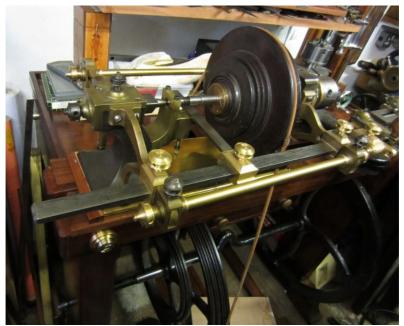




H.55 Bedstead Overhead (USA)





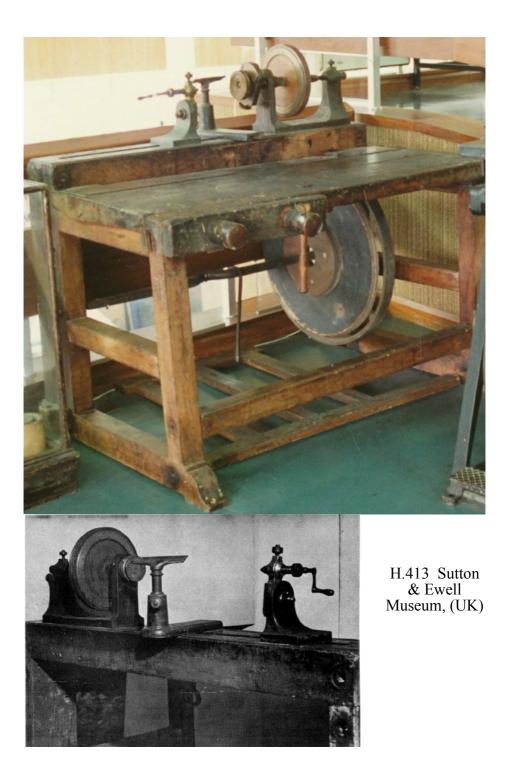


H135 This lathe bears no number (UK)



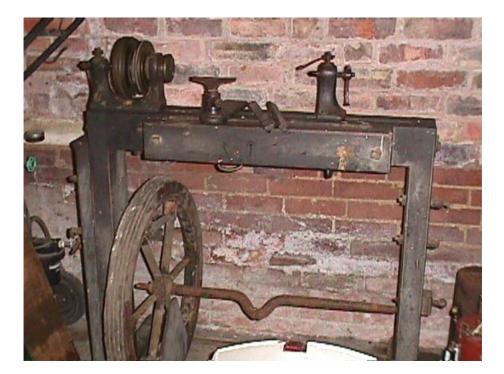


H387, (UK)

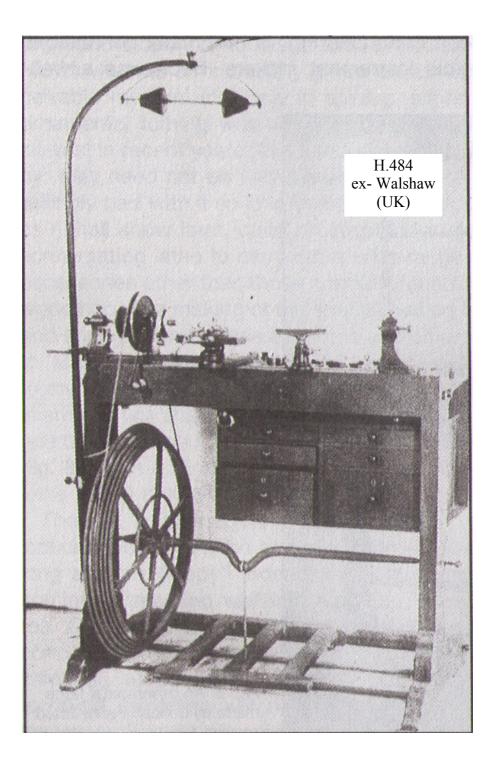


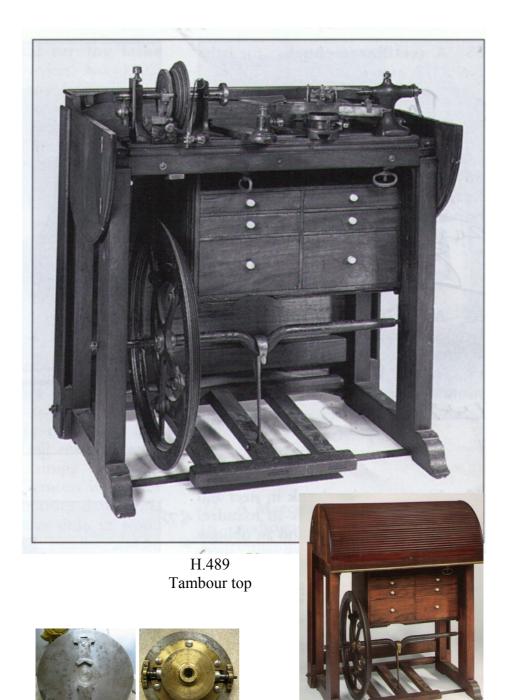


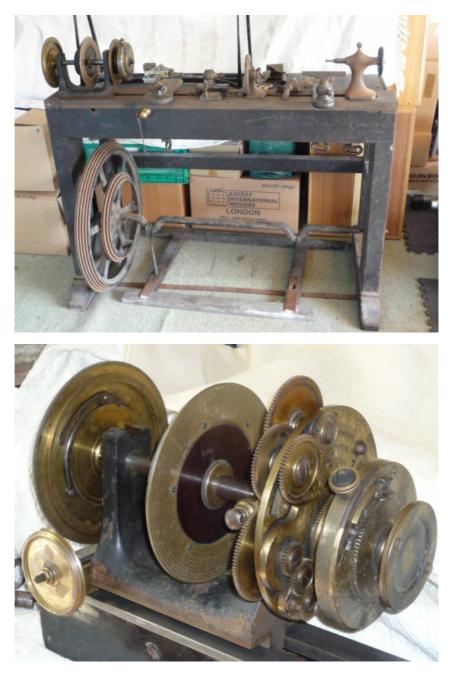
H420 - This Headstock, numbered 420 is with the Tambour Top Lathe described by Ogden as H620 (USA)



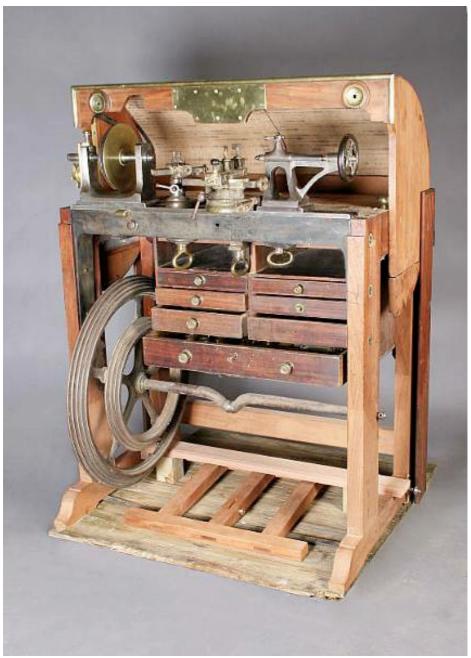








H.539 with Geometric Chuck by Hines (Canada)



H.540 Tambour-top, sold by Bonhams (UK)

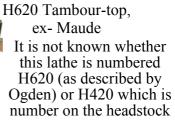




H.606 (UK)













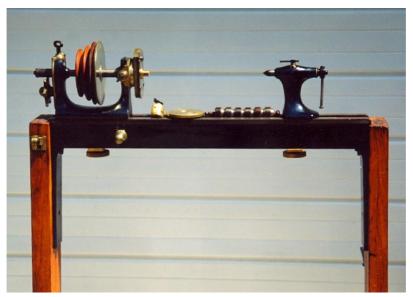
H.643 Beechwood Frame (wormy) (UK)



un-identifiable tailstock purported to be #643



H645 (USA)



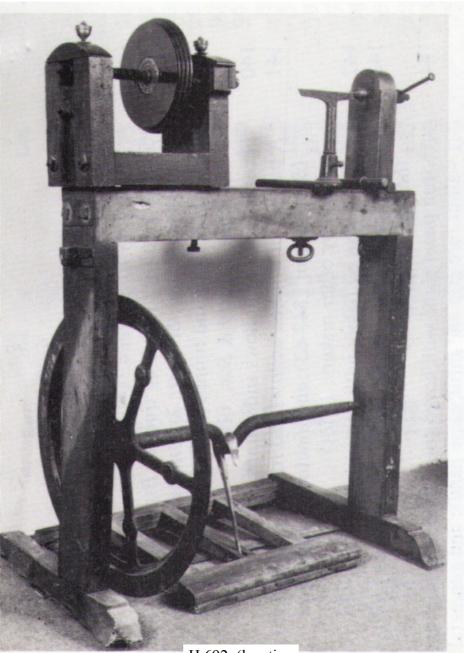
H646, originally a Tambour-top lathe, ex-Hindes (Canada)



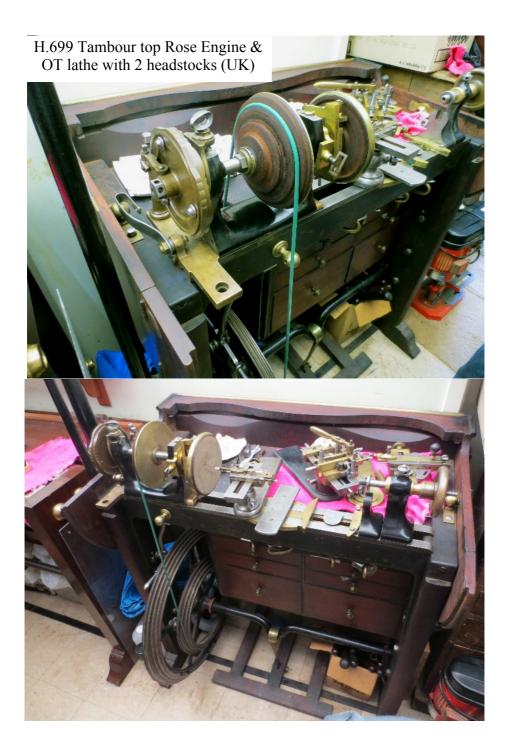
H679, sold on Ebay 2014 (UK)



H690 (UK)

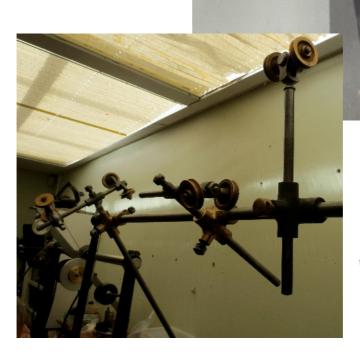


H.692 (location unknown)



The Rocking headstock was re-united with H.699 after having been lost for some years.

It is unlikely to have been made by Holtzapffel & Co., possibly by Muckle.



This unusual and complicated Overhead is unlikely to have been made by Holtzapffel & Co.,





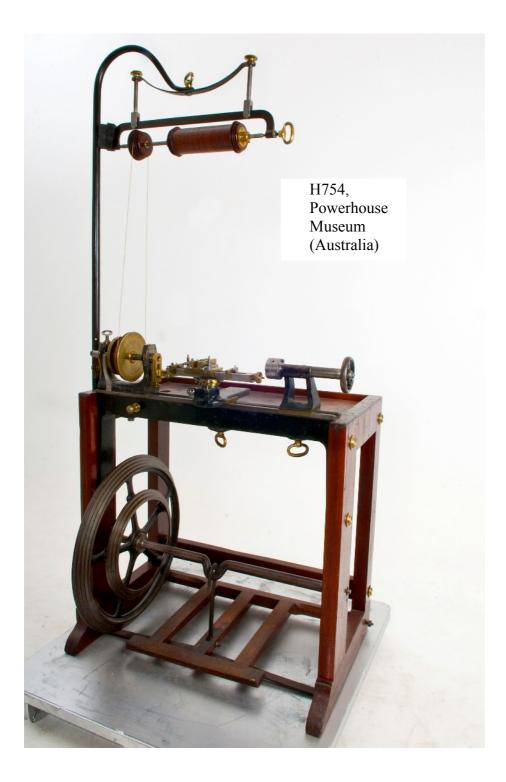
H704 3 pairs of large Screw-thread Chucks are with H1869 (UK)

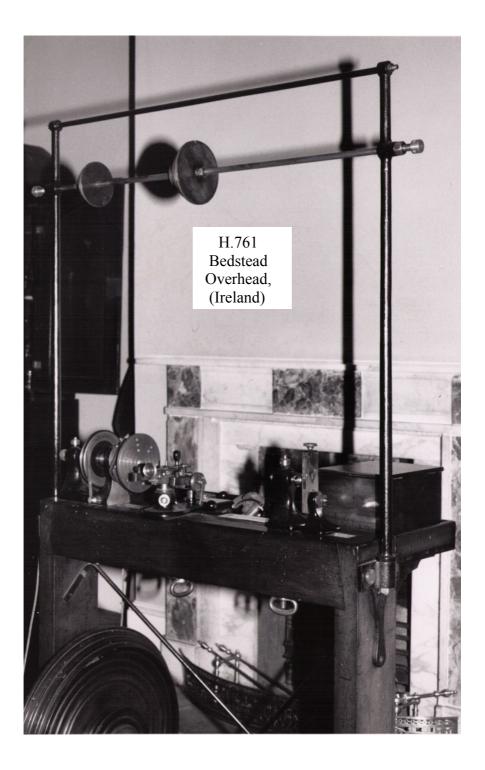


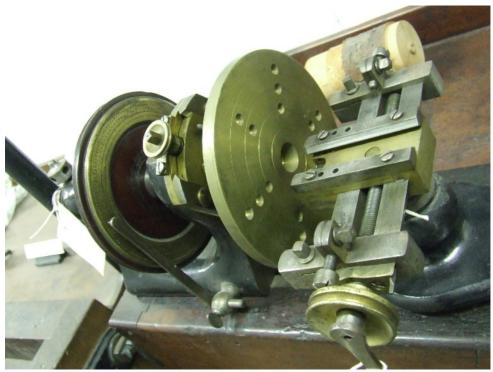
H719, (UK)



H.753 ex-Dale Chase, (USA)







H762, 4" lathe, National Museum of Ireland









H.784, S.O.T. (UK)





H.787 (Australia)



H.815 (UK)

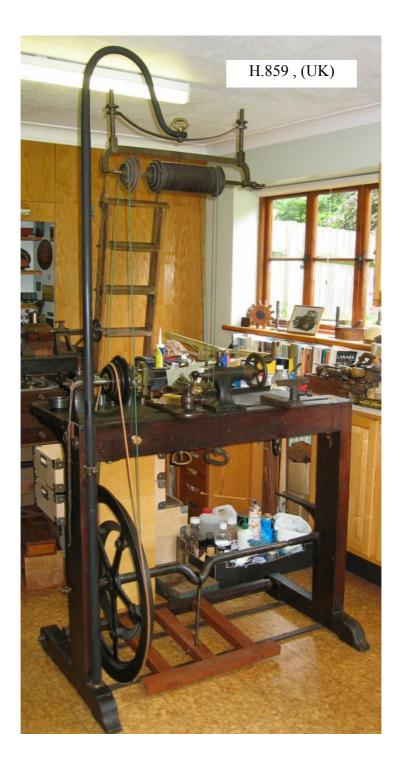






H.830 chucks only, (UK)

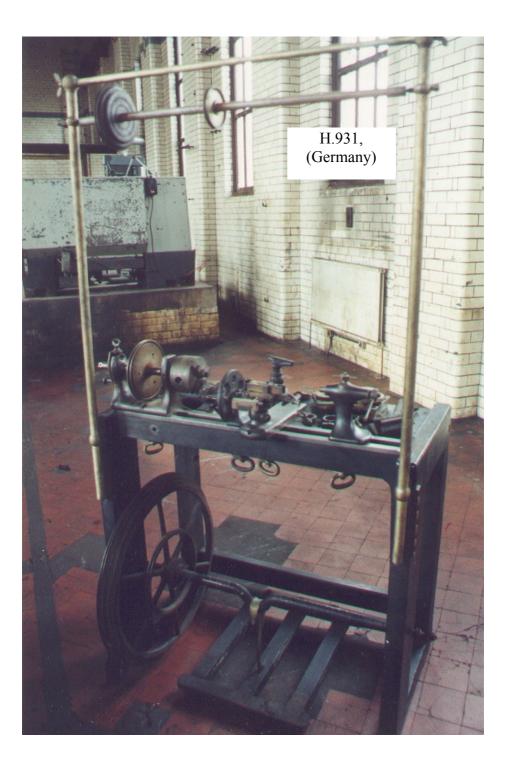






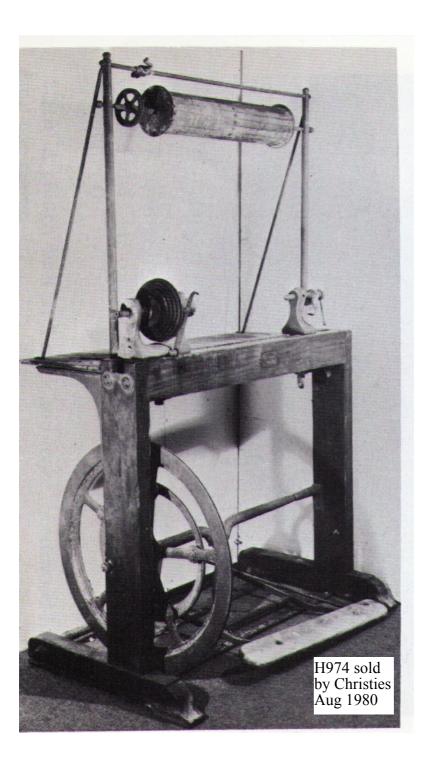


H.930, Rose Engine, copyright Glasgow Transport Museum, (UK)





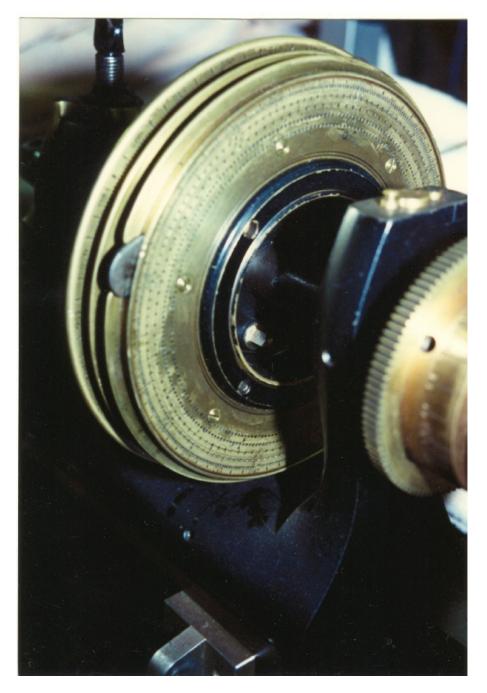
H.933, (UK)







H976, Rose Engine Lathe, courtesy Science Museum, London



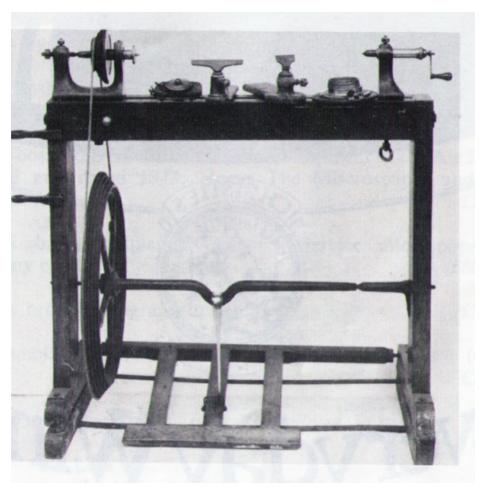
H983 rare internally geared headstock, ex-Dale Chase (USA)



H991 Dome Chuck only (UK)



H1045, Headstock only (UK)

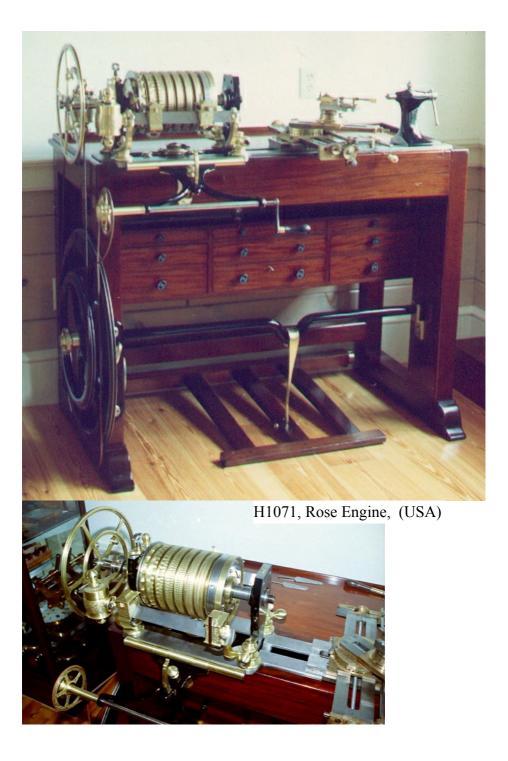


H1048



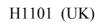
H1067, (UK)







H1072, (location unknown)

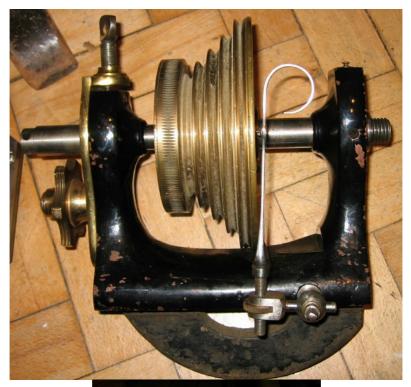






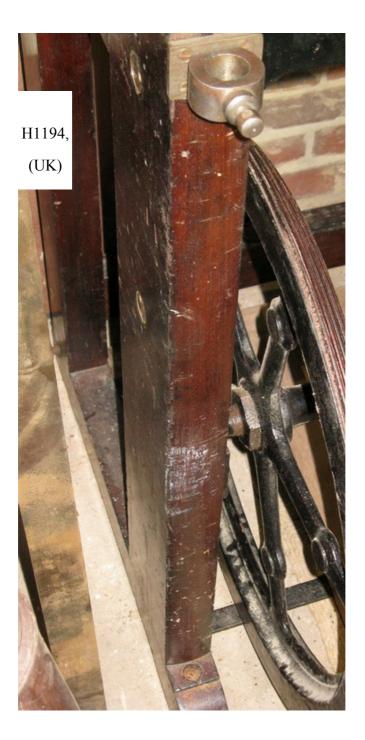


H1175, (UK)



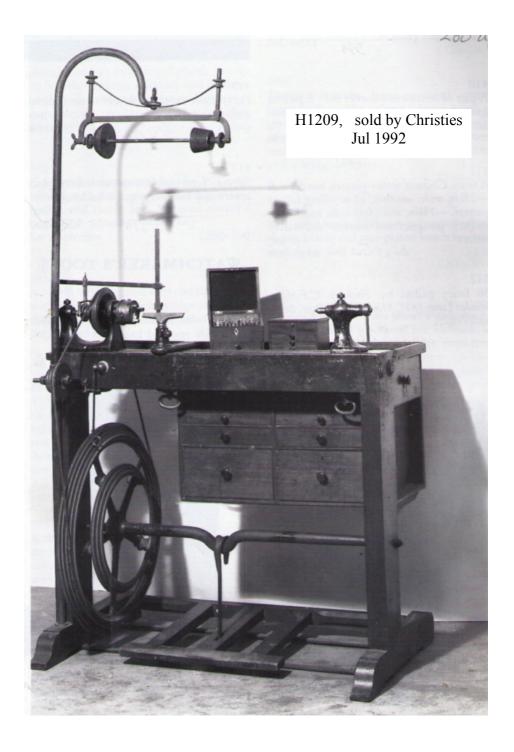


H1190, (UK)





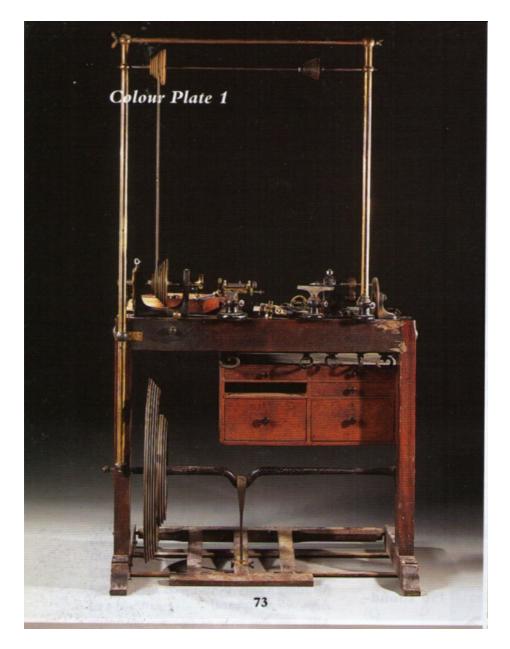
H1202, (UK)





H1210, (UK)





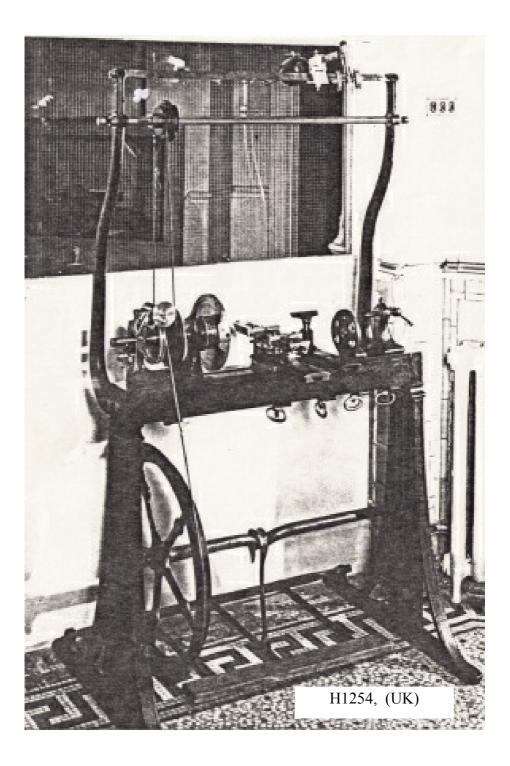
H1232, sold by Christies Apr 1998



H1234, (UK)



H1252 (UK)





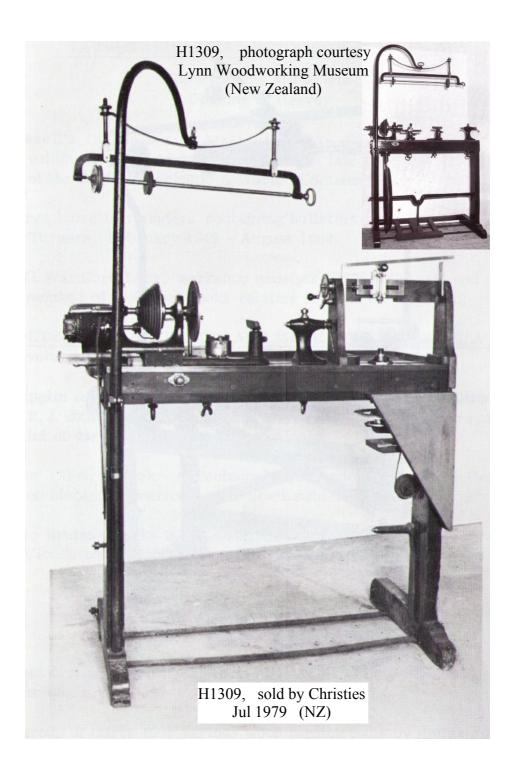
H1261, (location unknown



H1274, (UK)

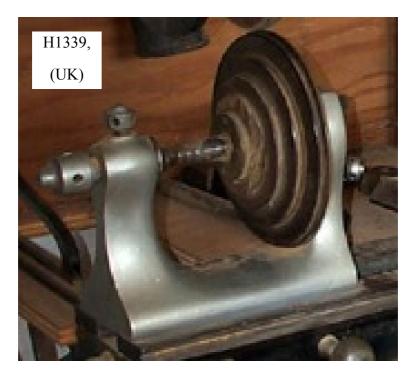


H1307, (UK)



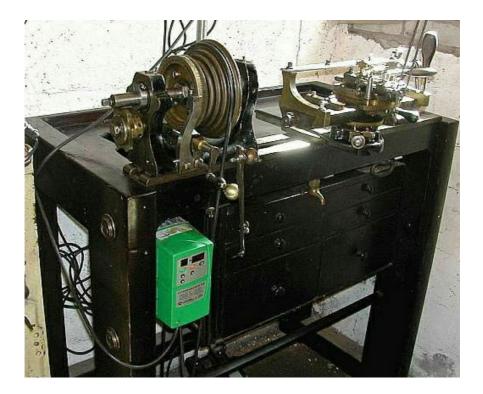


H1328, (UK)

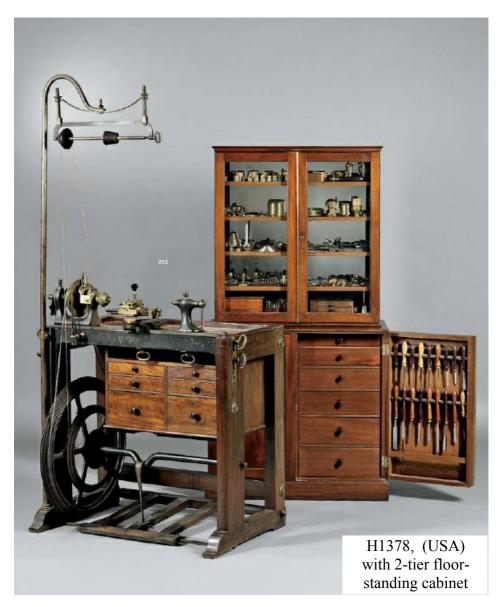




H1357, Eccentric Chuck only (Canada)



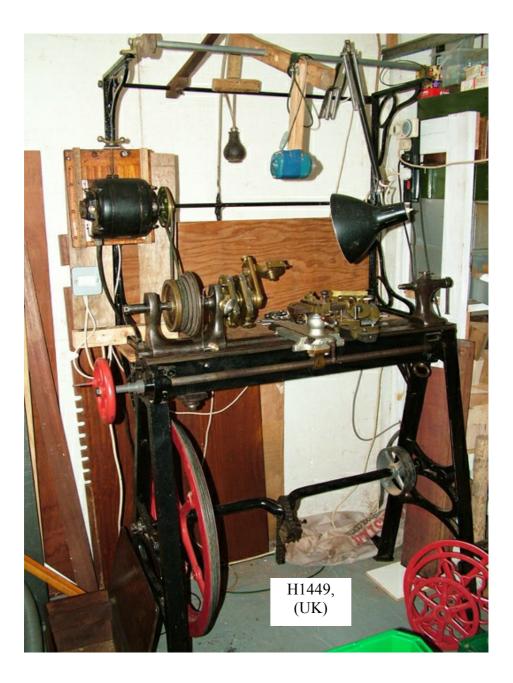
H1376, (UK) with additional headstock by Evans



photograph courtesy Skinners Auctions



H1442, (UK)





H1475 (UK)









H1497 ex-Martin Matthews (UK)







H1516, (UK)





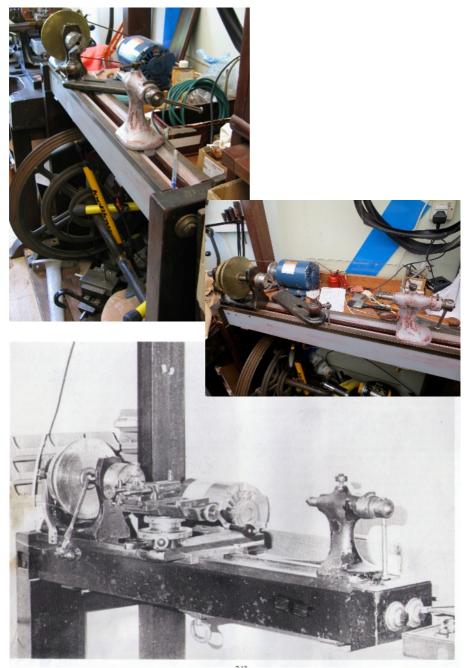


H1587, (UK)



H1588, (USA)





H1589, sold by Christies Mar 1989



H1594, Rose Engine with 2-tier floor-standing cabinet, SOT (UK)



H1594, 2-tier floor-standing cabinet, SOT (UK)

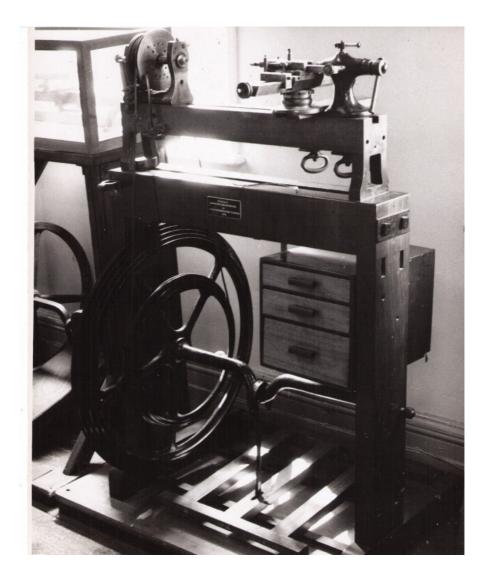


H1594, Rose Engine SOT (UK)





H1602, two brass spring chucks only (UK)



H1633, (UK)



H1634, (UK)

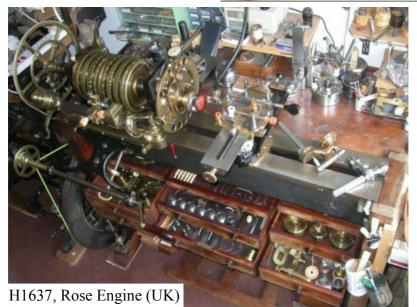


H1636, Rose Engine (USA)

with 2-tier floorstanding cabinet

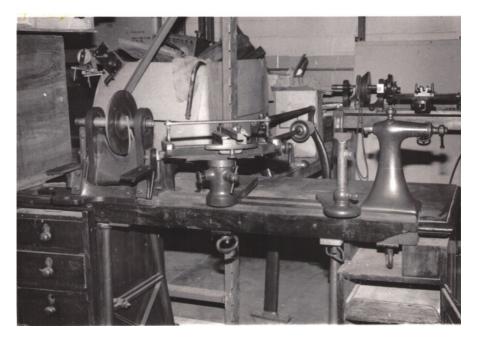
photograph courtesy Skinners Auctions

The original slide-rest is currently with a lathe known as 'The Juckes Lathe'.

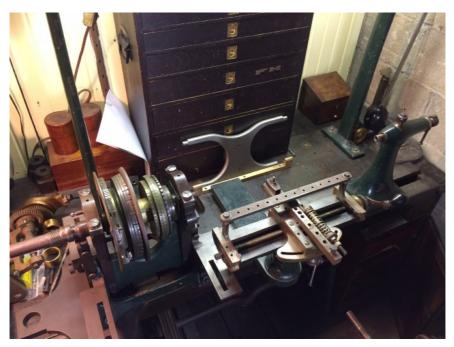




H1655, wormscrew chuck only (UK)



H1665, Rose Engine Lathe (USA)





H1761, (Heads, hand-rest & bed only (UK)





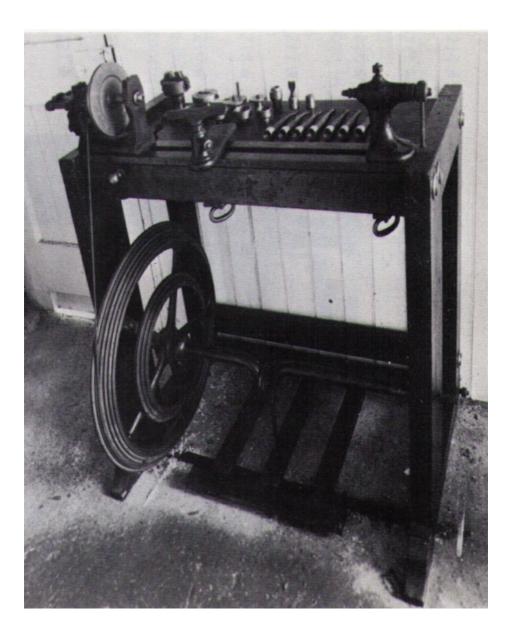






H1798, (UK)

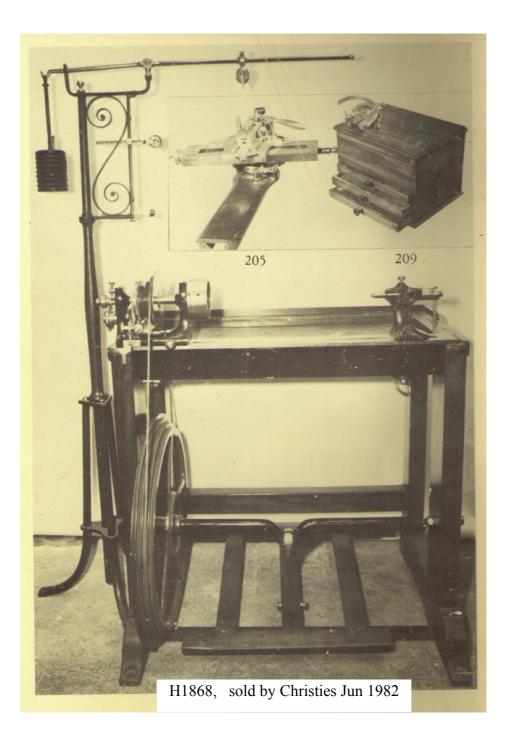




H1844, sold by Christies Aug 1980

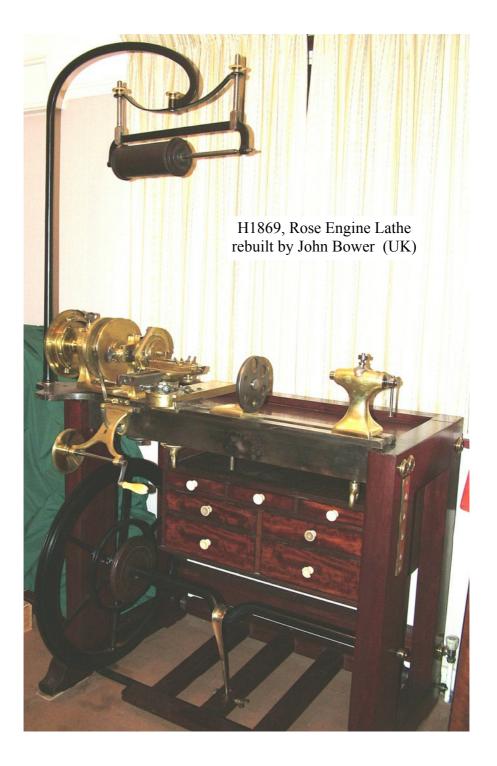
Photo awaited

H1846, S.O.T. ex-Bill Jones (UK)

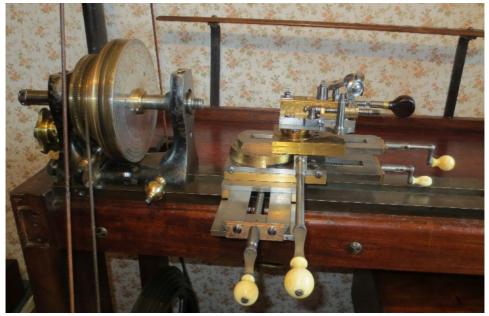




H1868, sold by Christies June 1982 (USA)



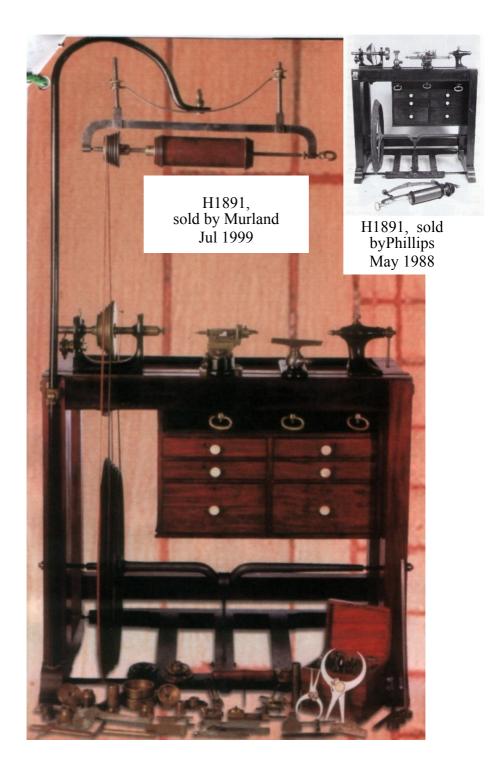




H1890, National Trust (UK)







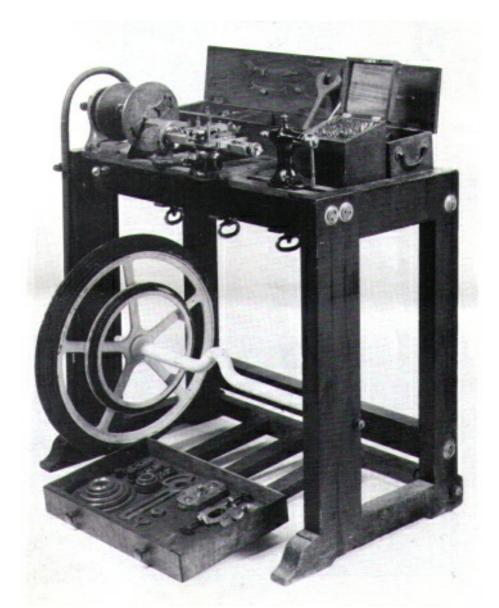


H1896, (USA)

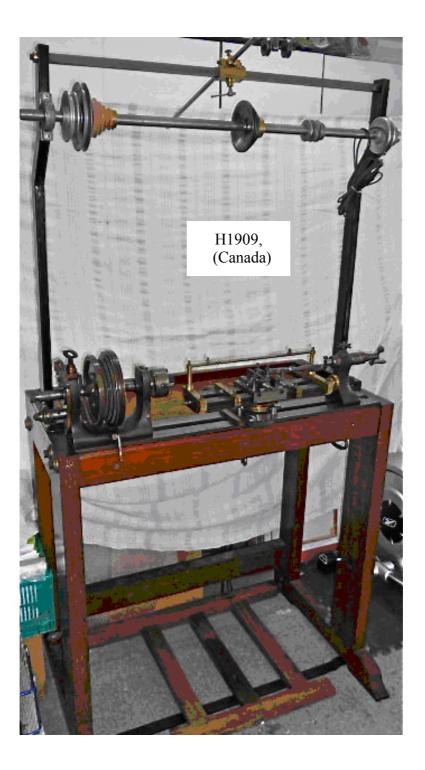


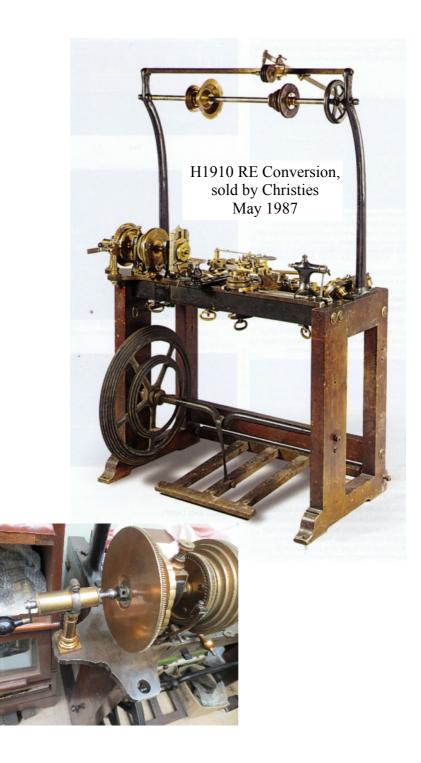


H1905, (UK)



H1906, sold by Christies May 1987 (Australia)







H1926, (location unknown)



H1942, (USA)



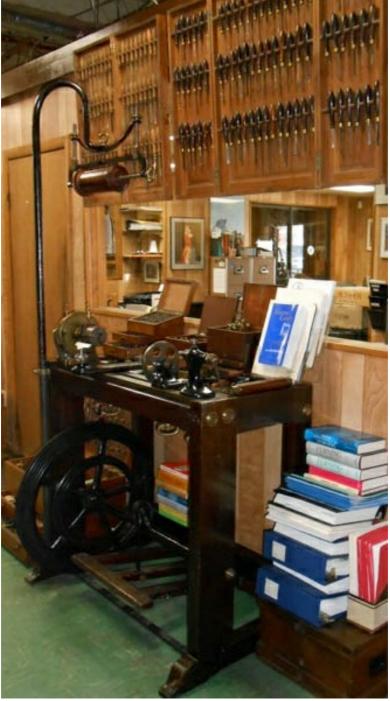
H1946, (UK)



H1950 USA



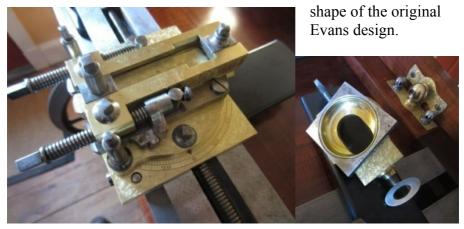
H1959, (UK)



H1960, (USA)



Restoration project. Made in 1851, this lathe was almost certainly intended for display at the Great Exhibition. Instead of the usual mahogany frame, this one is made of Makoré (possibly one of the species then known as Bois de Natte (Beefwood) as it was described by Ogden). Note the unusual features: the tool-slide of the sliderest pivots at its centre and may be clamped at any angle; and the steel sliding block on the cam-ring is square, unlike the usual cut-away



H1972, Tambour-top, (USA)



H1974, (USA)



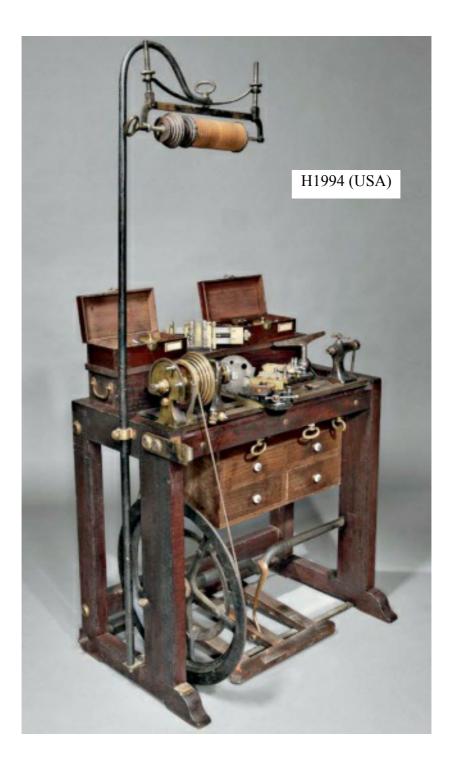
H1983, Drive Plate or Back Plate only (UK)



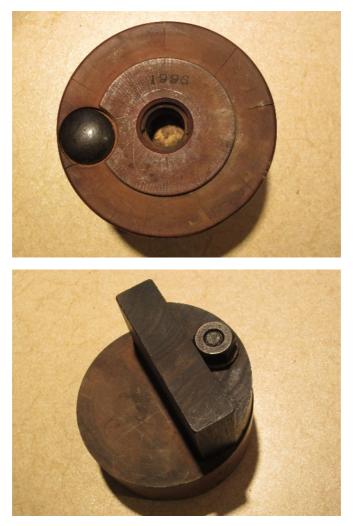
H1987, tailstock only (UK)



H1993 (USA)







H1996, Boxwood Chuck only (UK)



H2005 (UK)



H2040, (UK)

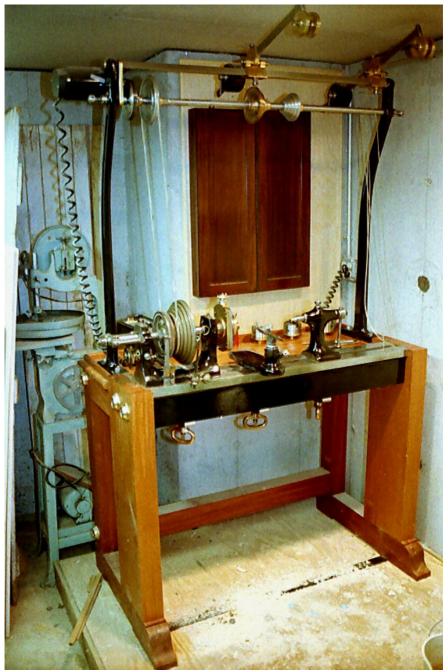
H2083 Telegraph Museum, Porthcurnow (UK) Note the unusual lever operated eccentric cutter

5

0

5





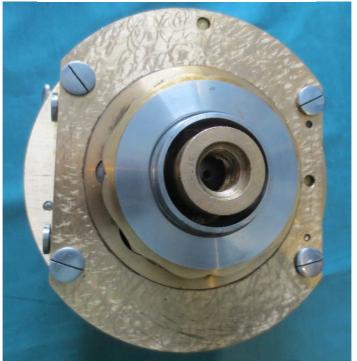
H2132 ex-Richard Pudsey Dawson (USA)



H2132 ex-Richard Pudsey Dawson (USA)



H2136, Rose Chuck only, ex Bazley (UK)





H2137 (UK)



H2139, (Australia)





H2153, (UK)

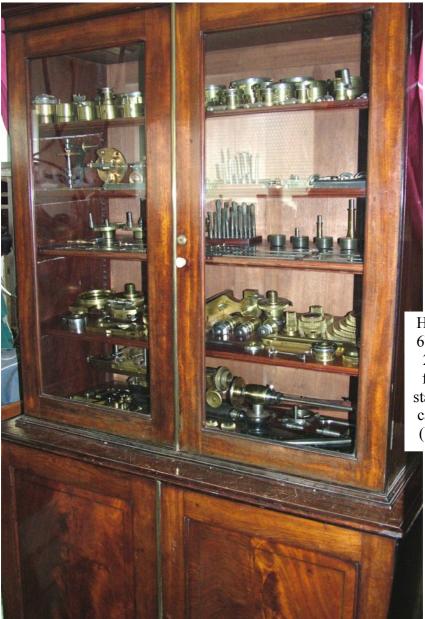




H2153, Billiard Ball Chuck - different owner (UK)



H2157, 6" with 2-tier floorstanding cabinet (USA)

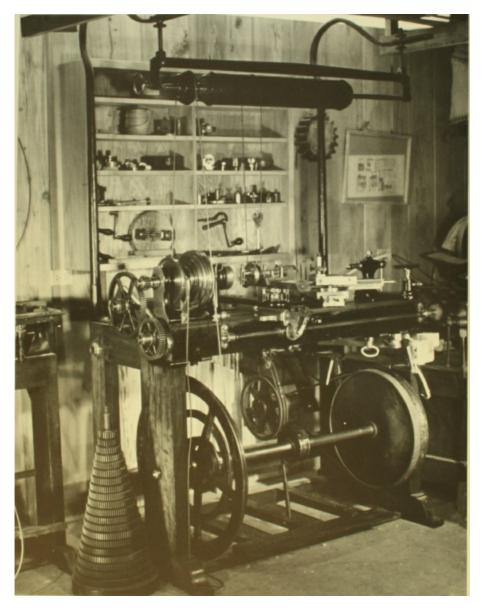


H2157, 6" with 2-tier floorstanding cabinet (USA)

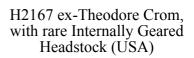


H2158 (UK)





H2167 6" sliding & screw-cutting lathe, ex- Theodore Crom (USA)







H2168, 6" Iron Frame, (USA)



H2184, replacement frame (USA)



H2189, Heads only (UK)



H2194, Bed & Tailstock only (UK)



H2198, (UK)

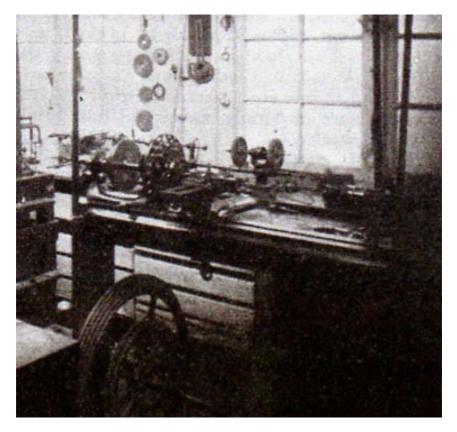


H2214, (UK)



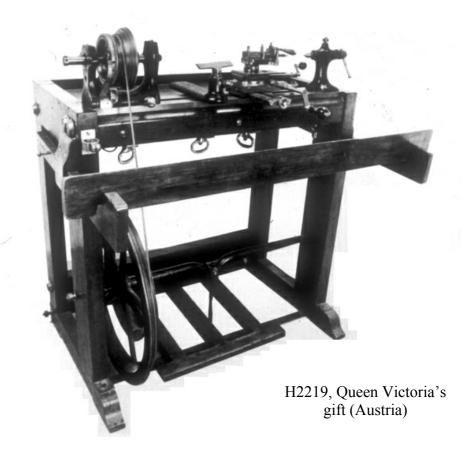


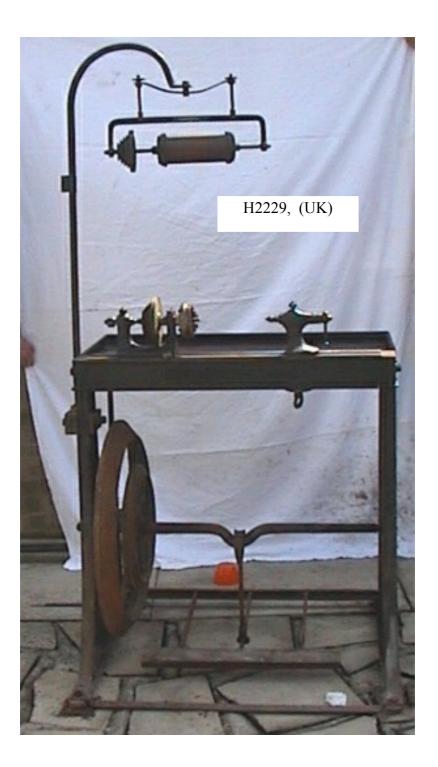
H2214, Oblique Chuck different owner (UK)





H2216, ex Chaplin, (UK)







H2237 (UK)





H2245, with Rose Chuck, ex Anthony ex Blandford (UK)



H2245, with Rose Chuck, ex Anthony ex Blandford (UK)





H2245, extra large Rose Chuck with 7" Rosettes, Pumping Apparatus and Automatic Segment Drive (UK)











H2270, (UK)

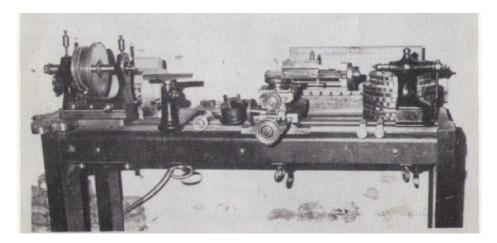


H2273, ex Bazley (UK)

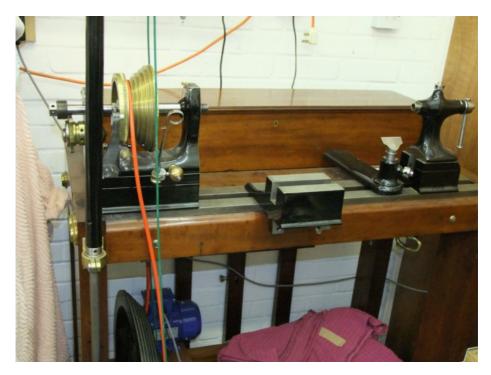




H2275 (Norway)

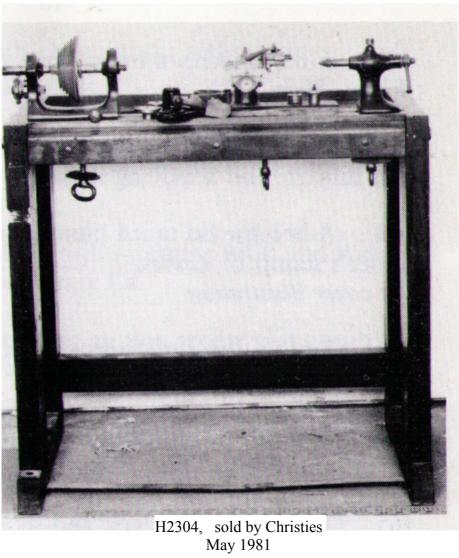


H2277 ex-Ashston sold by Christies June 1983 (USA)



H2286 (UK)





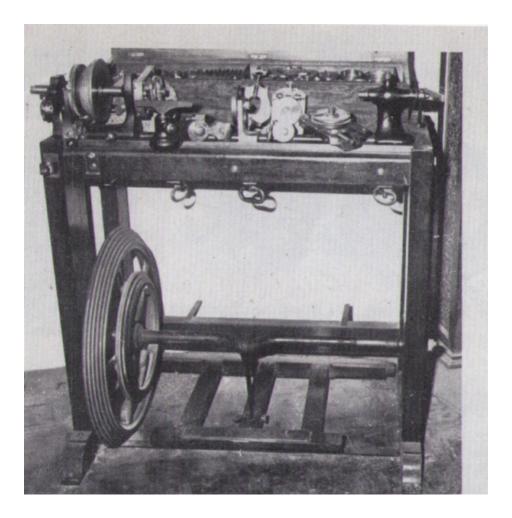


H2306 Vertical Lathe with geometric Chucks, Science Museum, London

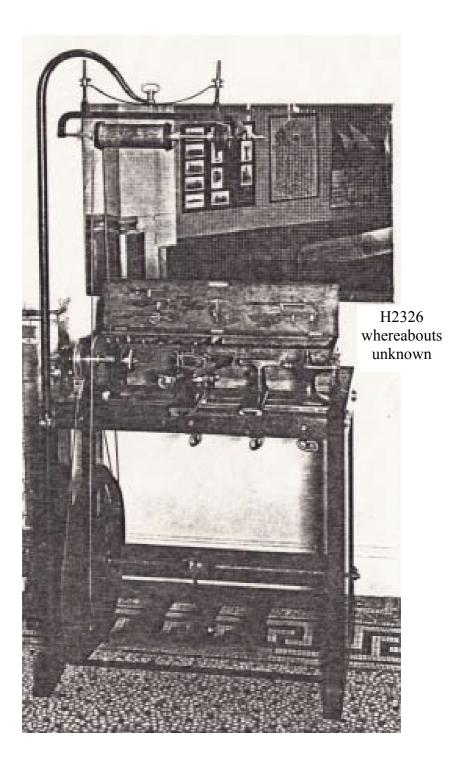


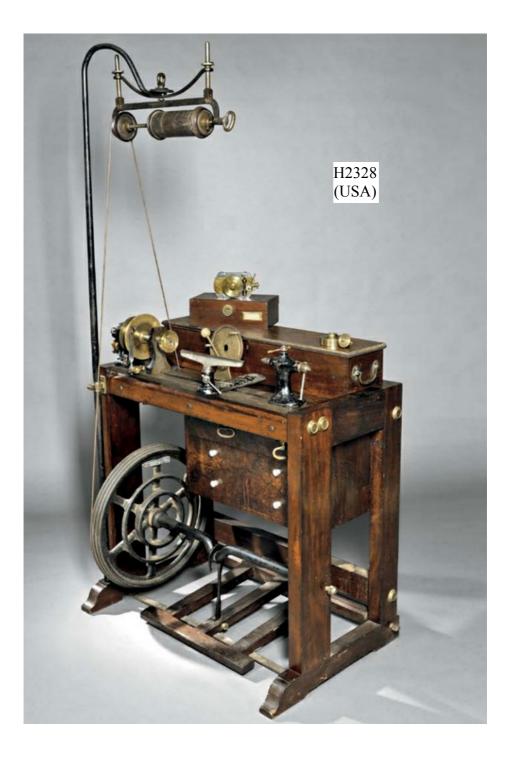


H2322 sold on Ebay Sep 2010 (location unknown)



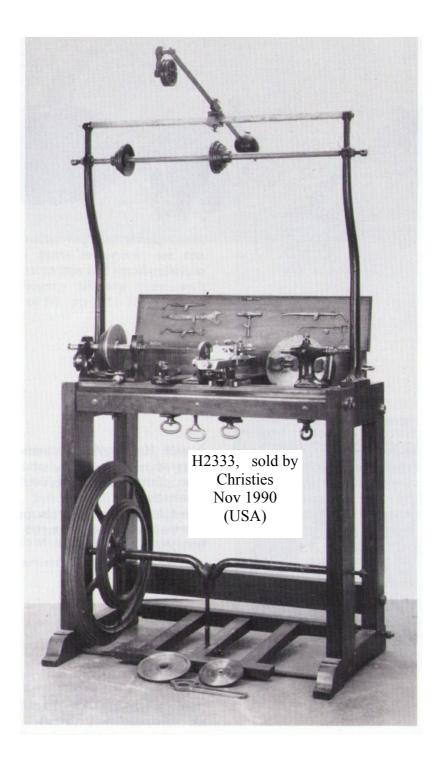
H2325, sold by Christies Jun 1983







H2332 Lady Gertude Crawford Croxteth Hall, (UK)

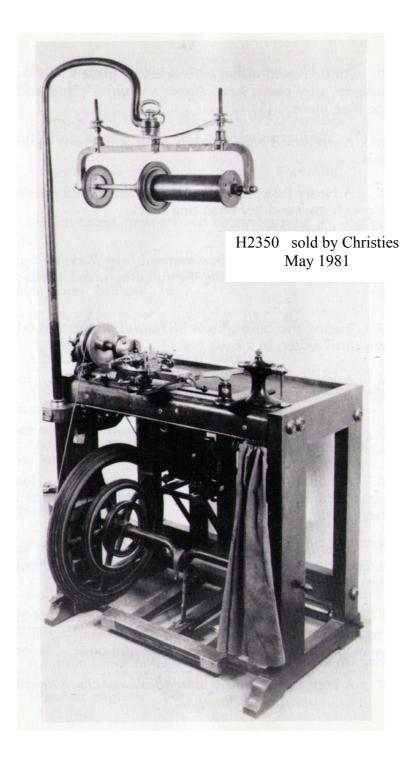




H2334 ex Robinson (UK)



H2342 (UK)





H2353 (UK)



H2359, 4-jaw chuck in UK, lathe in Tasmania



H2362, ex Dale Chase (USA)







Shown here with the Universal-Elliptical Sliderest made by Adrian Mounsdon

H2370 (UK)



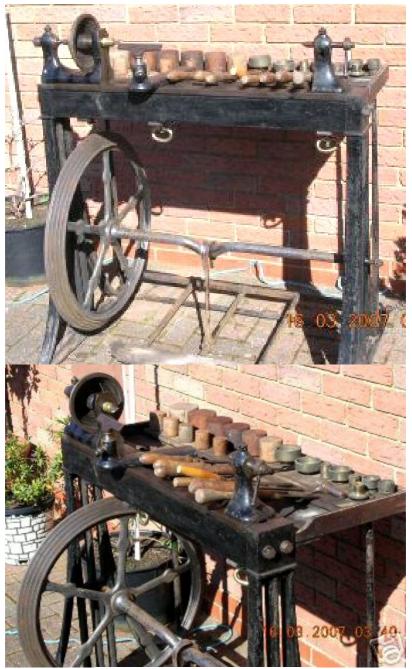
H2372 (UK)





H2386 (UK)





H2399, sold on Ebay Mar 2007

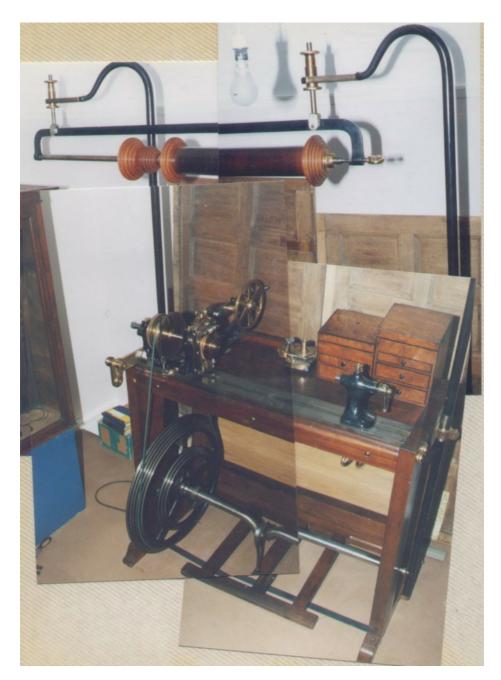


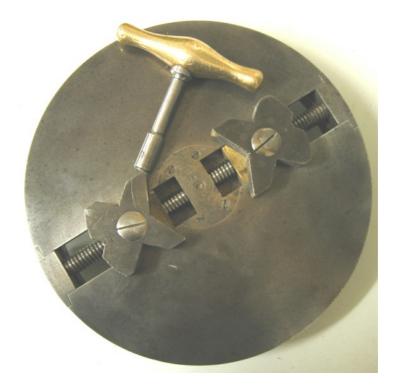
H2408 (UK)



H2409 (USA)

H2410 (USA)

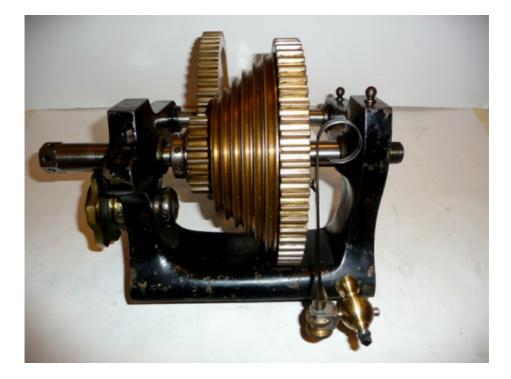




H2411, 2-jaw chuck only (UK)



H2413 (UK)



H2416 Back-geared Headstock, (USA)



H2424 Headstock only (Canada)

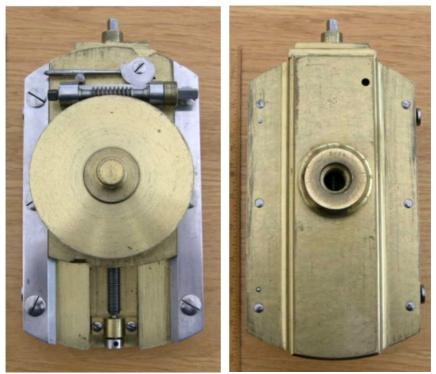




H2432 ex-F.W.Jerrard sold 2010 (Canada) has rare Oblique Chuck



H2433 With 2-tier cabinet (USA)



H2434 Rectilinear Chuck only (location unknown))



H2434 Faceplate only

different owner (UK)

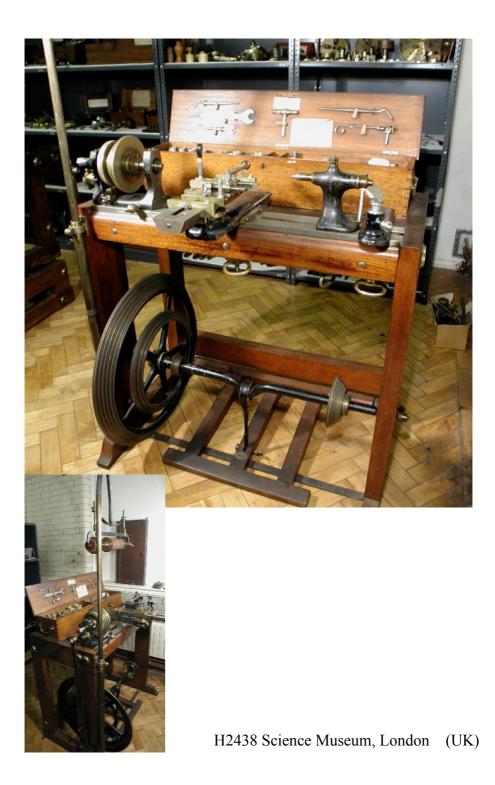
Photo awaited

H2435 (USA)



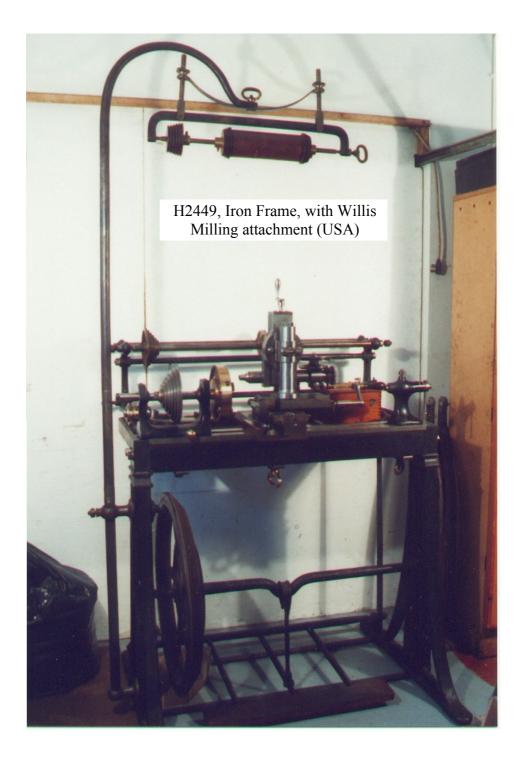


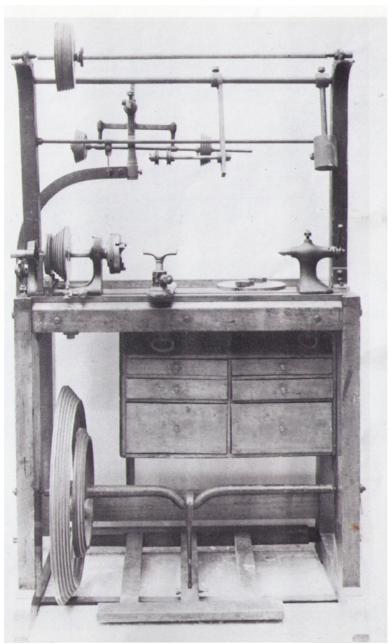
H2435 sold in Shaw Sale (location unknown)



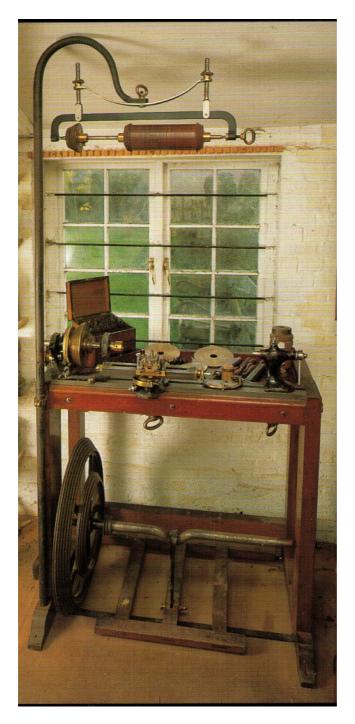




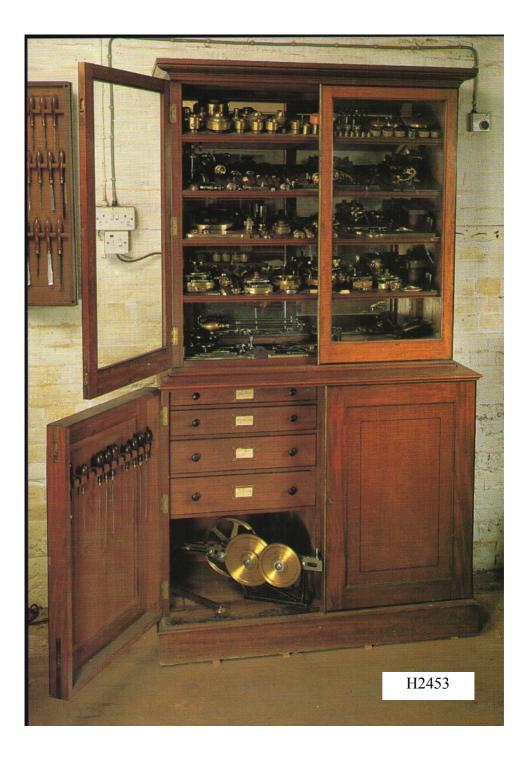


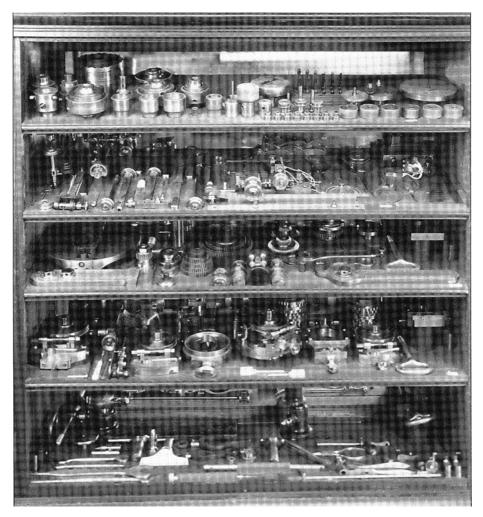


H2450 sold by Christies Jun 1984 (USA)

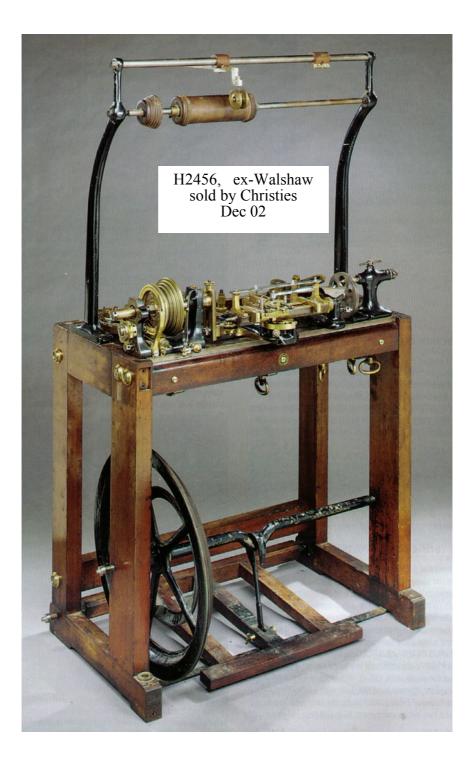


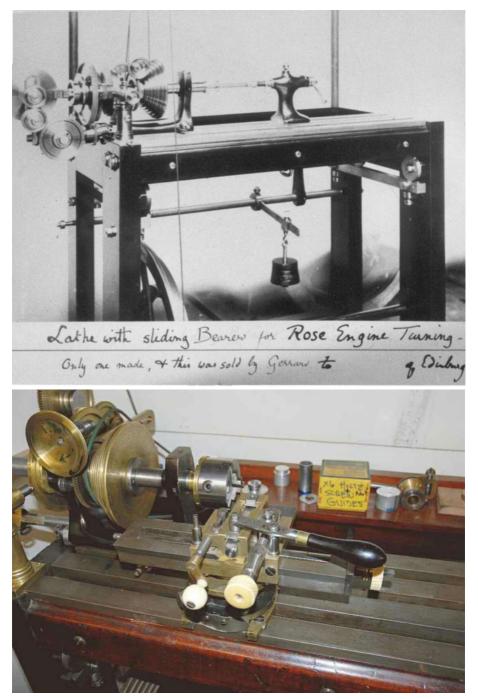
H2453, sold by Christies Nov 1975 and again in Dec 1996 (USA)





H2453





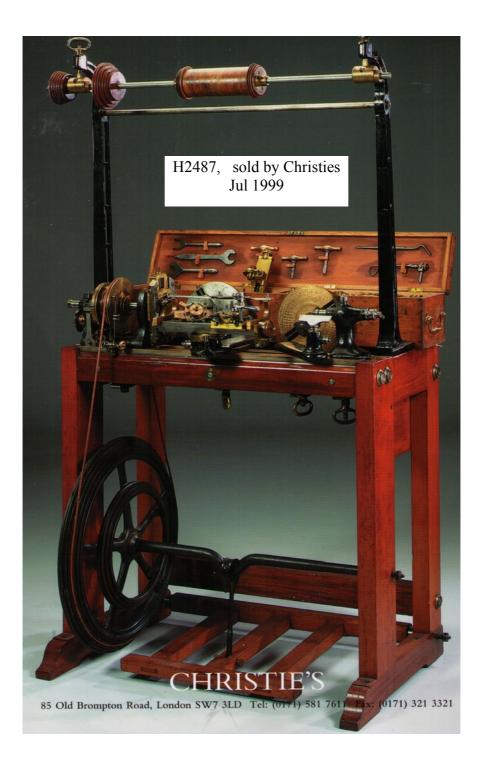
H2459 Twin-bed Rose Engine Lathe (UK)





H2482 Cabinets (USA)





H2494 (UK)





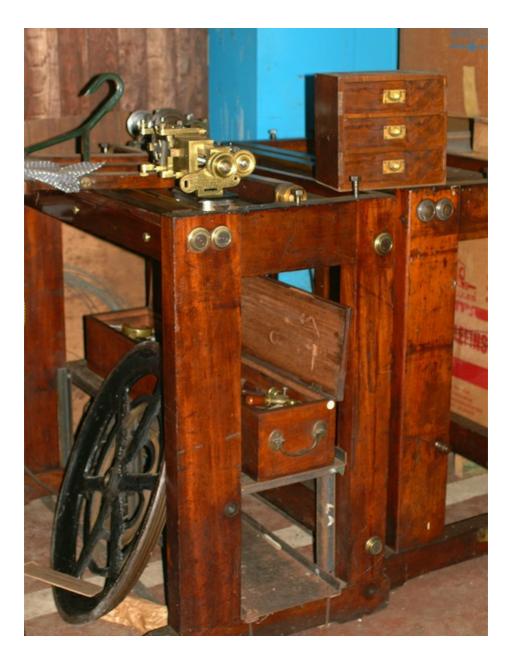
H2495 Harmonic Lathe photograph courtesy The Science Museum, London, (UK)



H2517 Iron Frame, gifted to Technical College by Holtzapffell & Co,

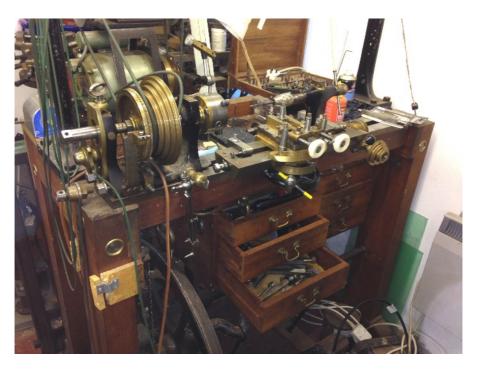


H2555 5" Common Headstock only; later fitted with 180-tooth Worm-wheel and Tangent Screw by Hines of Norwich (Canada)



NUMBER? sold at Shaw Sale

Lathes probably made by Holtzapffel & Co. but un-numbered





UK

ex-Standish-Ensell. Slide-rest made by G.M.Grace.

See S.O.T. Bulletins #3 page 6, #33 page 112 and #34 page 194

RECENT ADDITIONS:

24-09-2015	719
	1843
	2413
12-03-2016	1328
29-10-2016	1761
03-06-2017	645
03-06-2017	1252

Holtzapffel & Co. Register of Lathes

Lathes (or parts of lathes) bearing the following serial numbers are known to have been still in existence in recent years. Current owners are asked to please inform the writer of any errors or omissions. Confidentiality is guaranteed; every lathe or part of a lathe will be identified only by its serial number and country of domicile. Anyone wishing to contact a particular owner may apply to the writer who will request permission from the owner for contact to be made.

No.	Details	(p) de	enotes pr	esence of photog	raph
16	Rose Engine ex-Norman T	weddle	(USA)	This lathe bears	no
	number.				(p)
55 1	restored by Roger Davies	(USA)			(p)
90	(USA)				
106	Lapidary Apparatus only (UK)			
135	sold 2014 (UK)				(p)
157	(USA)				
215	Rose Engine *reference J	Salesin			
218	Wormscrew Chuck only (UK)			
306	Bar lathe purported to be i	n the Sci	ience Mu	iseum	
387	seen 1998 no photograph	(UK)			(p)
413	Bourne Hall Museum, Ew	ell, Surre	ey, (UK)		(p)
420	rusty Saw-bench only (UK	(X) Heads	tock No.	420 is on H699	(p)
421	seen on scrap-heap 20 yea	rs ago			
427	possibly sold on Ebay				(p)
430	seen at Clevedon Craft Ce	ntre in 1	974 (UK	.)	
446	Headstock only seen in 19	976 (UK)		
480	possibly the un-numbered	Rose En	gine lath	e sold by Christi	es
	Oct 1991 (Germany)				
482	*reference J Salesin				
484	ex-Walshaw (UK)				(p)
487	seen 1994 (UK)				
		. a. 1. ·	· c		

*references from Register by J Salesin - information pending

489	Tambour top model sold by Christies Apr 1998. 2-jaw Chuck in different ownership.	(p)
510	purported to be in the Museum of London	
539	Modified by Hines; Rocking Slide-rest; sold c.2010 (Canada)	(p)
540	Tambour-top model (UK)	(\mathbf{p})
606	Headstock only (UK)	(p)
620	Tambour-top model with headstock No.420 (UK)	(p)
623	sold on EBay 2013	(p)
624	with First part Geometric Chuck (UK)	(F)
631	6-drawer Under-bed Chest only sold at David Stanley Auction	
	2001	
643	Tailstock & remains of beechwood frame only (UK)	(p)
645	unsold at Christies November 1992 sold Mar 1993	(p)
646	Tambour-top model (but top missing) ex-Hindes (Canada)	(p)
675	seen Melton Mowbray c.1990 – since lost contact	U)
678	(Northern Ireland) c.1990 – since lost contact	
679	sold on Ebay 2014 (UK)	(p)
690	(UK)	(p)
692	sold by Christies Feb 1980	(p)
699	Tambour-top model (UK)	(p)
700	sold 2008 (USA)	(p)
704	3 pairs Screw-thread Chucks (large) with H1869	(p)
719	To be sold at SOT auction 2015	(p)
722	last reported in 1980 (UK)	<u> </u>
723	(UK)	
737	*reference J Salesin	
738	*reference J Salesin	
742	(USA)	
752	(UK)	
753	sold 2011 (USA)	(p)
754	Powerhouse Museum, (Australia)	(p)
761	National Museum of Ireland, Dublin.	(p)
762	4" lathe National Museum of Ireland	(p)
769	Slide-rest and not much else (UK)	
776	*reference J Salesin	
777	Rose Engine Lathe ex-Craven	
784	bought 2004 by S.O.T. (UK)	(p)
787	(Australia)	(p)

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799 seen at a T	ool-dealer's shop in 1983	
812 Eccentric C	Chuck only	
815 (UK)		
	orill Chucks only	(p)
831 *reference		
	only; sold at S.O.T. auction 1982	
-	risties Apr 2001	(p)
842 *reference		
843 *reference	J Salesin	
859 (Canada)		(p)
	es donated to S.O.T. (UK) -	(p)
908 (UK)		
915 (USA)	lling associate (LIV)	
	llips auction (UK)	
	version to Rose Engine Lathe - Museum of	(n)
	Glasgow (UK) ies Oct 1991 (Germany)	(\mathbf{p})
931 sold Christ 933 no contact		(\mathbf{p})
964 sold 1990 ((p)
969 no contact		
	by Christies Aug 1980	(p)
975 (UK)	by christics mug 1900	(p) (p)
	ne Lathe with sliding slide-rest – Science Muse	
London, (-	(p)
, , ,	nally geared headstock, ex-Reed, ex-Dale Chas	
(USA)	, , , , , , , , , , , , , , , , , , ,	(p)
984 sold 2004	(UK)	Υ.P.
	uck only – with H484 (UK)	(p)
	versal Chuck only (UK)	d.
1035 Headstock	conly sold 1986	
1045 Headstock	conly (UK)	(p)
1048 sold by Ch		(p)
1055 Tailstock	only found in 1976	
	to be in Museum of London (UK)	
	(location unknown)	(p)
	e J Salesin	
1070 Rose Engi		(p)
1071 Rose Engi		(p)
1072 (location u	inknown)	(p)

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	Tailstock only 1952 – Eccentric Chuck with #1588	
	sold 1983	
	broken up in 1978	()
	sold 2012 (UK)	(p)
	sold Christies Mar 1992 ; sold again Nov 1995 (USA)	(p)
	*reference J Salesin	
	*reference J Salesin	
1110	Rose Engine Lathe – ex Bower – last known in 1973.	
	Compound Ecc/Ellipse Chuck sold by Christies Oct 1991	
	Heads & accessories sold by Christies Feb 1981	
	last known in 1962 (UK)	
	5 cup chucks only (UK)	(p)
	sold at Bonhams 2009 (£720) (UK)	(p)
	Museum of Science & Industry, Newcastle (UK)	
	sold 2008 (UK)	(p)
	(location unknown)	
	Geometric Chuck only (UK)	
	unsold at Christies Jul & Nov 1992	(p)
	Headstock only – S.O.T. auction 2005 (UK)	(p)
	(UK)	
	sold by www.lathes.co.uk 2012	(p)
1232	sold Christies Apr 1998	(p)
1234	last recorded in 1978 (UK)	(p)
1247	sold 2003 (USA)	
	(UK)	(p)
1253	sold by Christies Mar 1994 (USA)	
1254	Iron frame - North Western Museum of Science & Industry,	
	Manchester, UK	(p)
1261	sold at David Stanley auction 2007	(p)
1264	lost contact	
1265	broken up in 1993	
1271	found at Leeds Castle, Kent – sold by David Stanley 1987	
1274	sold 2013 – unknown buyer	(p)
1293	Lynn Woodworking Museum (New Zealand)	
1302	(Canada)	
1307	sold c.2010 (Canada)	(p)
		- /

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1308 (UK)	
1309 sold by Christies Jul 1979 to Lynn Woodworking Museum (NZ)
1328 S.O.T. (UK)	(p)
1339 sold 2008 (UK)	(p)
1357 headstock etc., sold by Christies May 1990	(p)
1360 head & tailstock sold by Christies Aug 1987	u,
1376 sold 2013 (UK)	(p)
1378 sold 16 July 2011 by Skinner Auctions (USA)	(p)
1382 Amberly Museum, Sussex, (UK)	U)
1397 no contact since 1965	
1416 ex Ibbotson (UK)	
1417 sold by Christies, May 1987, (USA)	
1418 sold by Christies, Mar 1992	
1442 (UK)	(p)
1447 no contact since 1982	U,
1448 (USA)	
1449 (UK)	(p)
1450 no contact since 1980	U,
1475 4"screw-mandrel (UK)	(p)
1476 7" screw-mandrel Rose Engine ex Tweddle, ex Abell, (UK)	
1487 sold by David Stanley, 1996 (USA)	(p)
1497 ex-Martin Matthew, (USA)	(p)
1508 Eccentric Chuck only, sold by Christies, 1984	U,
1516 Heads & Handrest, (USA)	(p)
1520 Iron Frame, (USA)	u ,
1541 (Ireland) -photo awaited-	
1548 Lynn Woodworking Museum (New Zealand)	
1555 unsold at Christies, Aug 1987 undergoing restoration (USA)(p)
1556 sold by Christies Apr 1979 to John Paul Getty Museum, sole	/ L /
by Christies, again Nov 1990	(p)
1557 (UK)	U,
1561 no contact since 1978	
1583 3 work-holding chucks only, ex-Bill Jones	
1587 changed hands 1998-9 (UK)	(p)
1588 includes Eccentric Chuck #1079, sold 2006 (USA)	(p)
	·• /

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	sold by Christies, Mar 1989 (UK)	(p)
	*reference J Salesin	()
	Rose Engine with 2-tier Floor-standing Cabinet, S.O.T. (UK)	(p)
	Heads only (UK)	()
	2 Brass Spring Chucks only (UK)	(p)
	last contact 1975 (UK)	
	S.O.T. (UK)	
1623	Tailstock only, sold together with headstock for #1685, by Christies, Nov 1990	
1633	4" Bench Lathe, Curtis Museum, Alton, Hants, since 1976	(p)
	ex Chaplin, sold 2005 (UK)	(p)
	Rose Engine with 2-tier Floor-standing Cabinet, ex-Warren	u /
	Ogden, the most expensive ever made by H & Co., sold by	
	Skinner Inc., Dec 2012, for around \$200,000, (USA)	(p)
1637	Rose Engine, sold by Christies Nov 1990 ex-Fletcher (UK)	(p)
1655	Wormscrew Chuck only (UK)	(p)
1665	10" Rose Engine Lathe, no number on lathe (USA)	(p)
1679	Lynn Woodworking Museum (New Zealand)	u /
1685	Headstock only, sold together with tailstock for #1623, by	
	Christies, Nov 1990	
1698	sold at Christies 2004	
1702	University of Manchester, reported that no original H & Co.,	
	parts remain	
1725	Head, bed, Slide-rest only, sold by Christies, Feb 1981 (USA)	
1741	believed the have a 2-tier Floor-standing Cabinet and a Rose	
	Chuck added in 1990's (USA)	
1753	Continuously owned by the same family from new (UK)	
1761	Heads, hand-rest & bed only (UK)	(p)
	no contact since 1977 (UK)	
	6" Screw-mandrel, no contact since 1978 (UK)	
1798	taken to Western Australia in 1844; re-discovered in 2011	
	(Australia)	(p)
	no contact since 1974 (Canada)	
	(USA)	
1840	no contact since 1936 (UK)	

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1942	Found in Dorset 2015 (UK)	(\mathbf{n})
	Found in Dorset 2015 (UK) sold by Christies Aug 1980 and at S.O.T. auction 1996 (USA)	(p) (p)
	S.O.T. ex-Bill Jones (UK) has with it EccentricChuck & 6" 2-j	(1)
1040	for H2432 and 9" 2-jaw Independent for H2214	aw
1868	sold by Christies Jun 1982; sold again 2001 (USA)	(p)
	ex-Earl of Harborough, completely rebuilt as a Rose Engine	(P)
1007	Lathe with solid brass heads and other major parts, c.1848, by	
	John Bower. Sold 2004 (UK)	(p)
1870	Iron Frame, sold at S.O.T. auction 1978	(P)
	(UK)	(p)
	sold by Phillips May 1988, by Murland Jul; 1999, sold again in	(P)
1071	2011 (UK)	(p)
1896	sold by Christies May 1988 (USA)	(p)
	one work-holding chuck only, ex-Bill Jones (UK)	(\mathbf{P})
	completely rebuilt by J H Evans c.1878; has floor-standing	
	cabinet	(p)
1906	sold by Christies May 1987, sold again 1996 (Australia)	(p)
	believed to be in UK	u)
1909	Headstock only, ex-Guy Wilson, Rose Engine Conversion (by	
	Smith Frost) sold c.2010 [Canada)	(p)
1910	Rose Engine Conversion (by Smith Frost) sold by Christies,	
	May 2003 (UK)	(p)
1911	Rocking Slide-rest Conversion in 1875 for Rev. C.C.Ellison	
	(UK)	
	no contact since 1980	
	no details	(p)
	5 ¹ / ₂ " - Welsh Folk Museum, Cardiff (UK)	
	(USA)	(p)
	(UK)	(p)
1950	Iron Frame includes headstock #2445 (USA) Note:- a 2-stage	
1055	Geometric Chuck #1950 was sold by Christies Jul 1999 (USA)	(p)
	(UK)	
	believed to have been sold in or after 1984 (Canada)	()
		(p)
1960	ex-Rochester Institute of Technology, New York; for sale on	(12)
	eBay in 2013 (USA)	(p)

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1963 sold by Christies, May 1987 (UK)

1968	gifted by King William III of Holland to a Technical School – [see also #2262 & 2288] now in care of Rijksmuseum Paleis, Het Loo. (Nederland)	
1972	Tambour-top model, Frame of 'bois de natte' (Beefwood - later	
	identified as Makoré) made for the Great Exhibition of 1851, so	ld
	2009; restoration project commenced 2014 (USA)	(p)
	(USA)	(p)
	Drive Plate or Back Plate only (UK)	(p)
	Tailstock only (UK)	(p)
	ex-Dale Chase (USA)	(p)
	ex-Theodore Crom, sold by Skinner Inc., Dec 2012	(p)
	ex Rochester Institute of Technology, New York; for sale on	<i>(</i>)
	ay in 2010 (USA)	(p)
	Castle Museum of Norwich (UK)	(p)
	to a different owner (USA)1983 Backplate only (UK)	
	(UK)	
2005	Headstock only.(UK) Rectilinear Chuck sold at S.O.T. auction	()
2012	1998 Usada anty (UK)	(p)
	Heads only (UK)	
	contacted 2013 (New Zealand) 6" Common - sold 1992 (UK)	
	6" - includes Rose Chuck, ex Sir David Salomons, Whipple	
2021	Museum of the History of Science, Cambridge University	
	(UK)	
2023	6" ex-Frank Knox (USA)	
	(UK)	
	no contact since 1976 (UK)	
	Birmingham Museum of Science & Industry since 1958	
	last contact 1992 when owner intended to donate it to museum	
	nania)	
	(UK)	(p)
	sold Dec 1980 (France)	U,
	no contact since 1975 (UK)	
	(USA)	

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2083 Telegraph Museum, Porthcurno (UK)

2084 no contact since 1981 (UK) 2089 (USA) 2090 sold in 1997 (UK) 2095 no contact since 1970 (UK) 2104 2-jaw Universal Chuck only (USA) 2105 no contact since 1990's 2106 Headstock only, ex-Bill Jones, sold at SOT auction 2013 (UK) 2118 Headstock only sold at SOT auction 2011 (UK) 2124 sold by Christies, Nov 1990 (UK) 2130 sold by Bonhams Jan 2009 (£2160) (UK) (p) 2132 ex-Richard Pudsey Dawson, sold by Christies, Nov 1986; (USA) 2135 Smithsonian National Museum of History & Technology (USA) 2136 *reference J Salesin Dome & Rectilinear Chucks only also Rose Chuck from different source (UK) (p) 2137 Headstock only sold S.O.T. 1997 (UK) (p) 2139 no contact in recent years, believed to be in (Australia) (p) 2142 National Museum, Dublin (Ireland) (p) 2143 Found in Trowbridge 2015 (UK) (p) 2152 *reference J Salesin (USA) 2153 sold 2006 (UK) also different owner has Billiard Ball Chuck (p) 2157 6" Screw-mandrel with 2-tier Floor-standing Cabinet, sold 2014 (USA) (p) 2158 (UK) (p) 2161 comprising Internally Geared Headstock and Spiral Apparatus, sold by Christies, May 2003 (UK) (p) 2167 6" Slide Lathe with Internally Geared Headstock, ex-Theodore Crom (USA) (p) 2168 6" Back-geared Slide Lathe sold 2008 or 2009 (USA) (p) 2176 Heads, Frame & Flywheel only, sold 2004 (UK) 2177 Heads only, sold 1990's (USA) 2183 Bed, Frame, Metal-turning Slide-rest and Eccentric Chuck only, Market Drayton Museum (UK) 2184 no contact since 1985 (Israel) (p)

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2185	Vertical lathe with Geometric Chuck, ex Tweddle, sold by Christies Nov 1990 (USA)	
2189	common heads only, sold 2004 (UK)	(p)
	bed & tailstock only (UK)	(p) (p)
	(USA)	(P)
	sold 1995 (USA)	
	(UK)	(p)
	no contact since 1977	(P)
	ex-Shaw, sold 2007 (USA	
	(UK) also different owner has the Oblique Chuck (UK)	
	also the 9" 2-jaw Independent Chuck is with H881	(p)
2215	Believed to be in (New Zealand)	(\mathbf{P})
	sold 2006 (UK)	(p)
	ex Elphinstone (UK)	(\mathbf{P})
	gift of Queen Victoria to Archduke Otto Von Hapsburg	
	(Austria)	(p)
2229	sold 2008 (UK)	(\mathbf{p})
	(USA)	(p)
	includes 2 Geometric Chucks (UK)	(T)
	sold by Bonhams Jan 2007 (UK)	
	Spherical Slide-rest only, sold by Christies Oct 1991	(p)
2242	no contact since 1975 when on loan to a musical	u /
	instrument maker (UK)	
2245	with large size Rose Chuck, ex Marquis of Blandford	
	(uncle of Winston Churchill), third owner W G Collins,	
	4th owner C W Jowett, 5th owner T V Anthony, sold 1978	
	(UK)	(p)
2247	one boxwood Spring Chuck only (UK)	
2249	(USA)	
2253	sold by Christies Oct 1991, sold 2013 (New Zealand)	
2261	no contact since 1991 (UK)	
2262	gifted by King William III to a Technical School – [see	
	also #1968 & 2288], now in care of Rijksmuseum Paleis,	
	Het Loo (Nederland)	
	sold 2005 (UK)	(p)
	no contact since 1933 (Australia)	
2273	has Rose Chuck and is a very comprehensive outfit,	
	including ornamental, spiral-spherical, geometric,	

elliptical and metal-turning slide-rests, but missing the

X

	original Geometric Chucks, ex-Bazley, ex Fowler, sold	
	2000 (UK)	(p)
2274	sold c.2000 (USA)	u)
	sold 2003 (Norway)	(p)
2277	Rose Engine Conversion (by Smith Frost), ex Ashton,	u,
	ex-Fred Howe, sold by Christies Jun 1983 (USA)	(p)
2278	ex Torrens, ex Audsley, sold 2007 (UK)	
2283	with longer mandrel, sold c.1979 (UK)	
2286	(UK)	(p)
2287	Ashmolean Museum, Oxford, on loan to Birmingham Museu	ım
	of Science & Industry (UK)	
2288	7" Common, King William III, [see also #1968 & 2262]	
	now in care of Rijksmuseum Paleis, Het Loo (Nederland)	
2297	(UK)	
2299	*reference J Salesin	
2302	sold Sep 2005 and again later (USA or Canada), for sale	
	2007 (USA)	(p)
2304	sold by Christies May 1981 to Lynn Woodworking Museum	L
	(New Zealand)	(p)
2306	Vertical Bed with multi-stage Geometric Chuck, Science	
	Museum, London (UK)	(p)
	one work-holding chuck only, ex Bill Jones, S.O.T. (UK)	
	(UK)	
	no contact since 1975 (UK)	
	sold on EBay Sep 2010	(p)
	sold by Christies Nov 1990, parts sold c.2010 (Canada)	
	sold by Christies Jun 83 (USA)	(p)
	North Western Museum of Science & Industry, Manchester	(p)
	ex-Theodore Crom sold by Skinner 2012 (USA)	(p)
	sold 1997 (UK)	
2332	ex Lady Gertrude Crawford, on display at Croxteth Hall,	
	Liverpool (UK)	(p)
	sold by Christies, Nov 1990 (USA)	(p)
	ex H C Robinson, sold at Bonhams, 2007 (UK)	(p)
	(USA)	(p)
	no contact since being advertised for sale in 1980	()
	sold 2008 (UK)	(p)
2343	sold by Christies Nov 1992	

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2346 sold 1966 (UK)	
2350 sold by Christies May 1981 (New Zealand) (p)
2350 sold by christics way 1981 (New Zealand) 2351 (UK)) (þ)
2351 (UK) 2352 ex Guy Wilson (UK)	
2352 ex Guy Wilson (OK) 2353 sold on EBay, May 2006 (Germany)	(p)
2354 sold by Christies, Dec 1998 (USA)	(P)
2357 Heads and Bed sold 2000, resold 2008 (U	K)
2358 (USA)	(x)
2359 has Rose Chuck, (Tasmania)	(p)
2361 no contact	(P)
2362 ex D C Gall, ex Dale Chase (USA)	(p)
2366 Iron Frame (UK)	(p) (p)
2370 replacement oak frame (UK)	(p) (p)
2372 ex-Alan Hocking (UK)	
2373 ex-Marquis of Blandford, ex-Chaplin, no c	ontact since
c.1990	
2375 Headstock only, sold by Christies, Nov 199	94
2379 (or 2439?) believed to include a Rose Chuc	
Chuck (and/or Epicycloidal Cutting Frame	
2385 Heads & bed sold by Christies Nov 1993.	(UK)
2386 (UK)	(p)
2390 bought at auction Mar 2000, sold 2002 (UI	X) (p)
2392 no contact, believed to be in (Ireland)	
2399 sold on Ebay March 2007; whereabouts un	known. (p)
2400 covered in rust and dust in the loft of a coa	ch house.
2401 was offered for sale in 1982	
2402 sold c.1997 (UK)	
2403 no contact since c.1974	
2406 ex-Bill Jones S.O.T. (UK)	
2408 sold 2007 (UK)	(p)
2409 Sold by Bonhams Jan 2009 - resold 2011 (,
2410 ex Alfred H Bevan, ex William Gaddum, s	old May 2011
(USA)	(p)
2411 2-jaw Chuck only (UK)	
2413 bought from scrap merchant £50 (UK)	(p)
2416 Back-geared, sold 2007 (USA)	

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241/	(UK)	
2424	Common Headstock only sold by Christies Jul 1992, later at	
	S.O.T auction (UK), resold 2010 (Canada)	(p)
2425	Tailstock only (USA)	(p)
2432	ex-F.W.Gerrard, sold 2010. Has rare Oblique Chuck (Canad	a)
	Eccentric Chuck & 6" 2-jaw Chuck are with H881	(p)
2433	with 2-tier Floor-standing Cabinet, contacted 1999,	
	subsequently sold (USA)	(p)
2434	2 stage Geometric Chuck sold 2009 (USA) also different	
	owner (identity unknown) has Rectilinear Chuck; also	
	different owner has Faceplate (UK)	(p)
	sold in Shaw sale (USA?)	(p)
	comprehensive outfit, Science Museum, London (UK)	(p)
	(or 2379?) (USA?)	
	Salisbury Polytechnic, Rhodesia – now Zimbabwe	
2443	ex Guy Lendon, sold c.1966 to Harold Boddy of Australia,	
	donated 2010 to S.O.T. (UK)	(p)
	no contact since 1960	
	Headstock only, included with #1950 (USA)	
2446	ex G. W. Holtzapffel-Budd, currently (2014) offered for sale	
	(UK)	
		(p)
	no contact since 1930	(p)
	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and	
2449	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA)	(p)
2449 2450	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA)	
2449 2450	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by	(p) (p)
2449 2450 2453	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA)	(p)
2449245024532454	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987	(p) (p)
2449245024532454	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002	(p) (p) (p)
2449 2450 2453 2454 2456	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland)	(p) (p)
2449 2450 2453 2454 2456 2458	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact	(p) (p) (p)
2449 2450 2453 2454 2456 2458	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact Twin-bed oscillating Rose Engine Lathe, ex F. W. Gerrard,	(p) (p) (p) (p)
2449 2450 2453 2454 2456 2458 2459	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact Twin-bed oscillating Rose Engine Lathe, ex F. W. Gerrard, sold c.2012 (UK)	(p) (p) (p)
 2449 2450 2453 2454 2456 2458 2459 2461 	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact Twin-bed oscillating Rose Engine Lathe, ex F. W. Gerrard, sold c.2012 (UK) no contact since c.1990	(p) (p) (p) (p)
2449 2450 2453 2454 2456 2458 2459 2461 2462	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact Twin-bed oscillating Rose Engine Lathe, ex F. W. Gerrard, sold c.2012 (UK) no contact since c.1990 Rose Chuck ex-Roger Davies sold by Christies Nov 1986	(p) (p) (p) (p)
2449 2450 2453 2454 2456 2458 2459 2461 2462 2478	no contact since 1930 Iron Frame with Willis Milling attachment, sold 1997 and again in 2006 (USA) sold by Christies, Jun 1984 (USA) with 2-tier Floor-standing Cabinet and Rose Chuck sold by Christies Nov 1975 and sold again Dec 1996 (USA) sold Sothebys, Nov 1987 ex-Walshaw sold by Christies 2003, sold again Dec 2002 and again in Sep 2006 (Switzerland) 6" back-geared, ex Abell, no contact Twin-bed oscillating Rose Engine Lathe, ex F. W. Gerrard, sold c.2012 (UK) no contact since c.1990	(p) (p) (p) (p)

cabinets, sold by Phillips Oct 1997 and sold again in 1999 (USA)

(p)

(p)

(p)

- 2484 Heads only (UK)
- 2485 Headstock only, sold by Christies 1979
- 2487 sold by Christies Jul 1999 (USA)
- 2491 some chucks believed to exist (USA)
- 2494 with original Holtzapffel invoice (UK) (p)
- 2495 Harmonic Lathe, ex H C Robinson, Science Museum, London (UK) (p)
- 2495 (duplicate numbered Headstock only) Lynn Woodwork Museum (New Zealand)
- 2498 no contact since 1972 (UK)
- 2503 no contact since 1977, Waverly Adult Education Institute, Godalming (UK). one of 66 lathes, numbered 2465-2474, 2496-2551 and 2554, donated by H & Co., to technical schools
- 2517 Iron Frame, sold 2004 (UK)
- 2555 Headstock only ex-F.Haythornthwaite (Canada)

(p)

CURRENT OWNERS - Please inform the writer of any errors or omissions in this list; or if you know the whereabouts of a Lathe not listed here. Confidentiality is guaranteed; every lathe or part of a lathe will be identified publicly only by its serial number and country of domicile. Anyone wishing to contact a particular owner may apply to the writer who will request permission from the owner for contact to be made.

Contact the writer, John Edwards, by telephone: 0(+44)1732-355-479 or by email: ornamental.turning@talktalk.net

Previous owners of Holtzapffel Lathes

- 16 **Norman Tweddle** renowned ornamental turner; founder member and first President of the Society of Ornamental Turners; author of 'The Rose Engine Lathe, its History, Development and Modern Use' (1950 & 1954); and initiator of the Tweddle Medal for Ornamental Turning.
- 55 **Roger Davies** renowned ornamental turner and maker of ornamental turning equipment; former Editor of the Bulletin of the Society of Ornamental Turners.
- 484 **Tom Walshaw** author of 'Ornamental Turning' (1990).
- 646 **Gordon Hindes** former Secretary of the Society of Ornamental Turners.
- 777 **Earl of Craven** well known ornamental turner, friend of Lady Gertrude Crawford and Mary Isabella Oliver-Gascoigne (author of 'Handbook of Turning' (1842)
- 881 **Bill Jones** renowned ivory turner; author of 'Notes from the Turning Shop' (1996) and 'Further Notes from the Turning Shop' (1997); and prolific contributor to the Bulletin of the Society of Ornamental Turners.
- 983 Dale-Chase -renowned rose engine turner of boxes
- 1497 Martin Matthews author of 'Engine Turning 1680 1980' (1984)
- 1634 **C H Chaplin** author of 'A New and Simple Means of Executing Rose Engine Turning with Simple Apparatus' (1933); and Ornamental Lathe Work for Amateurs' (c.1914).
- 1636 Warren Greene Ogden author of 'The Pedigree of Holtzapffel Lathes' (1987).
- 1637 Paul Fletcher highly skilled ornamental turner and co-inventor of the MDF Rose Engine..
- 1846 Bill Jones see above -
- 1869 Earl of Harborough probably Holtzapffel & Co's most frequent customer.
- 1869 **John Bower** inventor and highly skilled maker of ornamental and rose engine lathes; and converter of several Holtzapffel lathes into Rose Engines.
- 1905 **J H Evans** the second largest maker of ornamental lathes and author of 'Ornamental Turning (c.1886)
- 1910 Guy Wilson former Editor of the Bulletin of the Society of Ornamental Turners.
- 1910 **Henry Smith Frost** skilled engineer who converted several Holtzapffel lathes into Rose Engines using the design of John Bower..
- 1911 **Rev. C.C.Ellison** renowned ornamental turner and inventor of O.T. appliances.
- 1993 Dale Chase see above -
- 1994 **Theodore Crom** author of 'Horological Shop Tools 1700-1900' (1980); 'Early Lancashire Horological Tools and their Makers' (1994).
- 2021 Sir David Salomons founder member of London & Westminster Bank and member of the Stock Exchange - elexcted as Alderman and Sherrif of the City of London(1835), High Sherrif of Kent (1839) and Lord Mayor of the City of London (1855); elected Member of Parliament (1851) but not permitted to take his seat, having refused the oath of abjuration (he was Jewish and refused to swear to the Christian phrases in the oath).
- 2023 Frank Knox author of 'Ornamental Turnery' (1986).
- 2106 Bill Jones see above -
- 2132 Richard Pudsey Dawson inventor of the Geometric Slide-rest (patented 1870)
- 2167 Theodore Crom see above -
- 2185 Norman Tweddle see above -
- 2217 H W Elphinstone author of 'Patterns for Turning' (1872)
- 2245 Marquis of Blandford -uncle of Winston Churchill
- 2245 W G Collins inventor of the Collins Reciprocator.
- 2245 C W Jowett initiator of the Jowett Medal for Ornamental Turning.
- 2245 T V Anthony lender of Evans Lathe #1291 to the Society of Ornamental Turners.
- 2273 **Sir Thomas Sebastion Bazley** renowned ornamental turner and author of 'Notes on the Epicycloidal Cutting Frame (1872) and 'Index to the Geometric Chuck' (1875).
- 2273 Ken Fowler well known ornamental turner and Council Member of S.O.T.
- 2277 Converted by Henry Smith Frost see above -
- 2277 Thomas J. Ashton inventor of several counting and driving mechanisms for ornamental turning.

- 2277 **Fred Howe** famous ornamental turner, former Secretary and founder member of the Society of Ornamental Turners; and initiator of the Howe Cup for Plain Turning.
- 2278 **Torrens** inventor of a milling attachment sold by Holtzapffel & Co (catalogue #3115).
- 2278 G.A.Audsley author of The Art of Polychromatic and Decorative Turning' (1911).
- 2328 Theodore Crom see above -
- 2332 Lady Gertrude Crawford famous ornamental turner and friend of the Earl of Craven
- 2334 H.C.Robinson author of 'An Introduction to Eccentric Spiral Turning' (1906).
- 2352 Guy Wilson see above -
- 2362 **D.C.Gall** contributor of articles to the Bulletin of the Society of Ornamental Turners.
- 2362 Dale Chase see above -
- 2372 Alan Hocking former librarian of the Society of Ornamental Turners.
- 2373 Marquis of Blandford see above -
- 2373 C.H.Chaplin see above -
- 2406 Bill Jones see above -
- 2410 Alfred H. Bevan buyer of one of the most comprehensive outfits made by Holtzapffel & Co.
- 2410 William H. Gaddum highly skilled ornamental turner and designer of cams for Rose Engine turning.
- 2432 **F.W.Gerrard** Master Craftsman in H & Co's workshops for 43 years (1884-1927) after which he founded the Ornamental Turning Company who made grinding and other O.T. apparatus..
- 2443 **Guy Lendon** skilled ornamental turner and donor of examples to the Society of Ornamental turners.
- 2443 Harold Boddy donor of this lathe to the Society of Ornamental Turners
- 2446 G. W. Holtzapffel-Budd inventor of the Rose Chuck and the Pumping Apparatus.
- 2449 Willis inventor of a milling attachment sold by Holtzapffel & Co (catalogue #3114).
- 2456 Tom Walshaw see above -
- 2458 **S. G. Abell** well known ornamental turner, past President and founder member of the Society of Ornamental Turners; co-author of 'A Bibliography of the Art of Turning and Lathe and Machine Tool History' (1950).
- 2459 F. W. Gerrard see above -
- 2462 Roger Davies see above -
- 2495 H. C. Robinson see above -
- 2555 **F. Haythornthwaite** former Editor of the Bulletin of the Society of Ornamental Turners and initiator of the Haythornthwaite Cup for ornamental turners of up to 5 years standing..